## Oil & Natural Gas Technology

DOE Award No.: DE-FE0023919

# **Quarterly Research Performance Progress**Report (Period Ending 03/31/2016)

## Deepwater Methane Hydrate Characterization and Scientific Assessment

Project Period 10/01/2014 - 09/30/2020

Submitted by: Peter B. Flemings

Signature

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Office of Fossil Energy

#### 1. ACCOMPLISHMENTS:

#### A. What are the major goals of the project?

The goals of this project are to plan and execute a state of the art field program in the Gulf of Mexico to characterize methane hydrates. The project team will acquire conventional core, pressure core, and downhole logs, and perform in situ testing and measure physical properties in methane hydrate reservoirs in the Gulf of Mexico (GOM) to meet this goal.

#### **Previous Phase Milestones**

Milestone Description	Status
M1A: Project Management Plan	Complete: 03/18/2015
M1B: Project Kick-off Meeting	Complete: 12/11/2014
M1C: Site Location and Ranking Report	Complete: 9/30/2015
M1D: Preliminary Field Program Operational Plan Report	Complete: 9/30/2015
M1E: Updated CPP Proposal Submitted	Complete: 10/1/2015
M1F: Demonstration of a viable PCS Tool	Complete: 9/30/2015

Table 1: Milestones BP1

#### **Current Phase Milestones**

Milestone Description	Status	Verification	Comments
		Method	
M1G: Document results of	Submitted	Phase 1 Report	
BP1/Phase 1 Activities			
M2A: Complete Updated CPP	Complete: Nov 2015	Quarterly Report	Update given in Y2Q1 report
Proposal Submitted	(BP3, Q1)		
M2B: Scheduling of Hydrate Drilling	Delayed, new	report status	Delay has no expected
Leg by IODP	expected date: May	immediately to	impact on schedule of field
	2017 (BP2, Q7)	DOE PM	program
M2C: Demonstration of a viable PCS	Complete: Dec 2015	PCTB Land Test	Update given in Y2Q1 report
tool for hydrate drilling through	(BP2, Q5)	Report, in Quarterly	
completion of land-based testing		Report	
M2D: Demonstration of a viable PCS	Edited planned date:	Marine Field Test	Date to be set in next quarter
tool for hydrate drilling through	May 2017 (BP2, Q7)	Report, in Quarterly	
completion of a deepwater marine		Report	
field test			
M2E: Complete Refined Field	Planned Sept 2017	Quarterly Report	
Program Operation Plan	(BP2, Q8)		

Table 2: Milestones BP2

#### **Future Phase Milestones**

Milestone Description	Planned Completion	Verification Method
M2F: Document results of BP2/Phase 2 Activities	12/29/2017 (BP3A, Q1)	Phase 2 Report
M3A: Field Program Operational Plan report	12/18/2018 (BP3A, Q5)	Quarterly Report
M3B: Completion of Field Program Permit	12/9/2018 (BP3A, Q5)	Quarterly Report
M3C: Completion of Hazards Analysis	10/9/2018 (BP3A, Q5)	Field Program Hazards Report, in Quarterly Report
M3D: Demonstration of a viable PCS tool for hydrate drilling through completion of field	4/4/2019 (BP3A, Q7)	Quarterly Report
operations		
M3E: Complete IODP Preliminary Expedition Report	6/27/2019 (BP3A, Q7)	Send directly to DOE PM
M3F: Complete Project Sample and Data Distribution Plan	8/8/2019 (BP3A, Q8)	Send directly to DOE PM
M3G: Initiate Expedition Scientific Results Volume	4/3/2020 (BP3B, Q3)	Send directly to DOE PM
M3H:Complete IODP Proceedings Expedition Volume	8/24/2020 (BP3B, Q4)	Send directly to DOE PM

Table 3: Milestones BP3A, and BP3B

#### B. What was accomplished under these goals?

#### **PREVIOUS – BUDGET PERIOD 1:**

Task	Status	Quarterly Report with Task Information
Task 2.0 Site Analysis and Selection	Complete	Y1Q1, Y1Q2, Y1Q3, Y1Q4
Task 3.0 Develop Pre-Expedition	Complete	Y1Q3, Y1Q4
Drilling/Logging/Coring/Sampling Operational Plan		
Task 4.0 Complete and Update IODP CPP Proposal	Complete	Y1Q2, Y1Q3, Y1Q4
Task 5.0 Pressure Coring and Core Analysis System	Complete	Y1Q2, Y1Q3, Y1Q4
Modification and Testing		

#### **CURRENT - BUDGET PERIOD 2:**

#### Task 1.0 Project Management and Planning

Status: On Schedule

Objectives and Achievements

Objective 1: Assemble teams according to project needs.

· No new hires this period

Objective 2: Coordinate the overall scientific progress, administration and finances of the project

- Managed current tasks see details in tasks below
- Monitored costs

Objective 3: Communicate with project team and sponsors

- Organized regular team meetings
- Managed SharePoint sites, email list, and archive/website

Objective 4: Coordinate and supervise all subcontractors and service agreements to realize deliverables and milestones according to the work plan

• Actively managed subcontractors and service agreements.

Objective 5: Compare identified risks with project risks to ensure all risks are identified and monitored. Communicate risks and possible outcomes to project team and stakeholders.

• Actively monitored project risks and as needed reported to project team and stakeholders.

#### Task 6.0: Technical and Operational Support of Complimentary Project Proposal (CPP)

Status: On	Scheaule
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Apr 1, 2015:	First Submittal of CPP
May 1, 2015:	Upload data to IODP SSDB
Oct 1, 2015:	Revised Submittal of CPP
Jan 8, 2016:	Upload data to IODP SSDB
Jan 12-14, 2016:	SEP Review Meeting
Apr 1, 2016:	CPP Addendum Submittal
May 2, 2016:	Upload data to IODP SSDB
May 13, 2016:	Proponent Response Letter
Jun 21-23, 2016:	SEP Review Meeting
May 2017:	Scheduling of Hydrate Drilling Leg by IODP (JR Facility Board Meeting)
Spring 2019:	IODP Expedition

Table 4: Timing of Complimentary Project Proposal submission

#### Activity this period:

- 1. Data Analysis
  - a. Mapped new horizons in the extend Orca dataset, and selected six new drilling sites in the Orca Basin.
  - b. Research efforts involved completion of reprocessing of USGS 2D seismic lines near GC and WR sites.
  - c. Selected 2 new drilling sites at Mad Dog, mapped two existing drilling targets in Exploration Dataset to compare previous maps generated from WAZ Dataset, identified and mapped possible third drilling target at Mad Dog in Exploration Dataset, and began tying well log data from three nearby wells to seismic traces.

- d. At Terrebonne, selected four new alternate drill sites. Created a depositional model of the Terrebonne basin to explain the occurrence of reservoir quality channelized sands. Created a synthetic seismic trace of WR313-G and WR313-H and correlated the traces to the actual seismic data. Created a 1D synthetic seismic model of the orange unit across the base of hydrate stability. Mapped the top of the blue unit.
- e. At Sigsbee, completed a remapping of the target horizon and selected three sites for the marine test.
- 2. SEP Review Meeting (Jan 2016)
  - a. Laptop with 3D seismic data was shipped to the SEPs meeting at Scripps.
- 3. CPP Reviews Received
  - a. Reviews were generally positive and proposal was advanced to 'External Review'
  - b. Web conference held Feb 25 to begin CPP Addendum
- 4. CPP Addendum
  - a. Developed revised objectives and technical plans with project team members. Considered potential changes in scientific goals, additional/revised site locations, target depths, and measurement plans for the IODP---CPP drilling campaign. Prepared revised text and figures for the IODP---CPP Addendum 1 to be submitted to IODP by 1 April 2016.

#### Task 7.0: Continued Pressure Coring and Core Analysis System Modifications and Testing

Status: On Schedule

#### Subtask 7.1: Review and Complete NEPA Requirements (PCTB Land Test)

Status: Complete Submitted and received approval for PCTB Land Test NEPA Requirements Y2Q1.

#### Subtask 7.2: Pressure Coring Tool with Ball (PCTB) Land Test

Status: Complete see Y2Q1 report (Flemings, 2016)

#### Subtask 7.3: PCTB Land Test Report

Status: Complete reported in

Submitted GOM<sup>2</sup> PRESSURE CORING TOOL WITH BALL VALVE (PCTB) LAND TEST INITIAL REPORT

in Y2 Q1 report (Flemings, 2016)

See Appendix A: GEOTEK CORING, HYBRID PRESSURE CORING TOOL WITH BALL VALVE (PCTB) 2015 LAND TEST PROGRAM

#### **Subtask 7.4: PCTB Tool Modification**

Status: On Schedule

The PCTB Tool Modification team continued to refine modification goals and reviewed proposed modifications to the PCTB. The following outlines the team study outcomes and path forward in preparation for the marine test.

- 1. Flow rate v. pressure drop
  - a. During the land test, the increased bit Total Flow Area (TFA) showed no marked difference in the flow rates v. pressure drop. This suggests overriding pressure drop occurs higher up in the Outer Core Barrel assembly (OCB) before the circulating fluid gets to the bit.
  - b. To further study this issue a flow test will be performed during the marine test to measure the pressure drops at several strategic points within the OCB and PCTB using fish pills.
  - c. The recommendation is to move forward with the following:
    - i. Explore interchangeable nozzles for bit to optimize jetting and cleansing action.
    - ii. Perform an additional vertical flow test using fish pills to characterize pressure drop through OCB and PCTB.
- 2. PCTB internal closure stroke space out issue resulting in observed late boost
  - a. Reviewed test results from land test to determine what was and was not related to late boost. Reviewed DST data and clarified which tests had late boost issues or slow boost/human error. Determined that 1 of the 4 closure tests had a late boost, and 1 of the 8 coring tests had a late boost. In 5 of the 8 coring tests, the timing of the boost is uncertain due to the failed closure of the ball valve or failure of the DST
  - b. Reviewed PCTB internal space out and determined there is a closure stroke timing issue that could result in a late boost occurring as well as release of the PCTB from the OCB prior to the ball valve closing completely.
  - c. PCTB design was modified to eliminate the closure stroke timing issue.
  - d. The recommendation is to move forward with the following:
    - i. Fabricate new parts to modify the PCTB. These modifications are intended to eliminate the internal closure stroke timing issue.
    - ii. Set up bench test in Salt Lake City, Utah. This test will determine force required to drive autoclave seal sub into the seal sleeve (autoclave upper seal mechanism) using multiple seal sub seal and seal sleeve configurations. This test will use only the seal sub and seal sleeve, not the complete PCTB assembly, to determine the optimum seal sub seal and seal sleeve configurations.
    - iii. Set up vertical full function pressure test in SLC, Utah (using actual PCTB pressure autoclave sections) to verify proper mechanical function of modified parts.
    - iv. Set up horizontal latch in test using complete OCB and PCTB assemblies to verify proper mechanical function during latch in and release.
- 3. The team continued to review options and come up with a solution to eliminate issue of delayed pressure boost.
  - a. Main bit diameter to core diameter ratio
    - i. We determined core quality/quantity is improved the smaller the main bit diameter is to core diameter ratio. The original PCTB system was designed for a 10-5/8 bit. The smallest bit that can be used with the existing PCTB is 9-7/8. By going to a 9-7/8 bit, the annular velocity passed the drill collars is increased by ~60%, which will improve hole cleaning.
  - b. Cutting shoe extension

i. Based on the face bit configuration results from the land test, it is now believed that spacing out the cutting shoe to near flush may produce the best core recovery. Extending the cutting shoe further ahead of the main bit is still an option, however our recommendation for the marine test is to deploy the PCTB with the cutting shoe spaced out near flush to the main bit.

#### c. Number and placement of stabilizers

- i. Discussions regarding the number and placement of stabilizers in the Bottom Hole Assembly (BHA) resulted in the plan to deploy 2 stabilizers, in conjunction with the stabilized bit sub, during the marine test. One stabilizer will be place immediately on top of the OCB and the other stabilizer will be placed onto of the drill collar string.
- ii. This will require purchasing additional stabilizers for the marine test.

#### d. Core catcher configuration and combinations

- i. The current stable of catchers include basket, wedge and flapper types adequate for the marine test. No modifications are recommended.
- e. Main bit configuration, tapered, piloted, etc.
  - i. After extensive discussions, the decision was made to continue with the conventional bit shape. We will continue to explore changing the location of the jets and adding interchangeable nozzles to improve bit and hole cleaning.

#### f. Composition of drilling fluids

- i. After discussions and reviews, it was determined that a cost effective and environmentally friendly magic pill probably does not exist. It was decided that properly sized filtrates should be used for soft core. This exists and could either be run throughout or at specific intervals within the hole.
- ii. It is important in preparations for the marine test that we work closely with the vessel vendor mud engineer to design a proper mud program for the marine test and explore using "sized filtrates."

#### g. Bumper subs

- i. After discussing the use of bumper subs, the decision was made to drop them from further consideration for the following reasons.
  - 1. Bumper subs are expensive to purchase and maintain.
  - 2. Bumper subs make for a weak point in the BHA.
  - 3. Bumper subs cannot be used in conjunction with a heave compensator.
  - 4. Off-the-shelf bumper subs with a 4-1/4 bore do not exist.

#### 4. Other modifications/upgrades

- To reduce contamination, the use of bottom up circulation before running the wireline was discussed. Time permitting, this technique will be employed during the marine test.
- b. If core liner collapse is an issue, the option is to strengthen the lower part of the core liner (below the inner tube) with aluminum or steel and coordinate engineering with PCATS. However the current belief is the high pressure drop that previously collapsed the core liner was generated near the top of the PCTB and migrated down inside the tool to the liner. To prevent this from occurring the following design modification has been undertaken. Incorporate improved sealing to prevent a high pressure drop from being applied to the core

liner and to prevent the introduction of detritus inside the tool which may prevent the ball valve from closing. The PCTB design has been modified to add seals to some of the internal components as well as eliminating the long open slot in the middle barrel.

c. The question of modifying the flapper valve came about due to the chance the ball valve housing may hang up on the flapper valve while retrieving the tool. After discussion, it was decided the best path is to add a lead in chamfer to the ball valve housing, in lieu of modifying the flapper. This should prevent any future hang ups.

#### Task 8.0: Pressure Coring Tool with Ball (PCTB) Marine Field Test

Status: On Schedule

Target dates: March 2017 - May 2017

Activity this period:

#### **Subtask 8.1: Review and Complete NEPA Requirements**

Status: On Schedule

Began process of collecting information for NEPA paperwork.

#### Subtask 8.2: Marine Field Test Detailed Drilling / Logging / Coring / Sampling Operational Plan

Status: On schedule

Evaluated proposals for vessel selection for marine test.

- Met with vessel contractors to clarify proposals and request additional information.
- Compared proposed-vessel specifications to project requirements.
- Prepared preliminary commercial comparison.
- Developed scorecard for comparing vessel contractors in the areas of technical capability, efficiency, cost control, and overall ability to deliver the project.

Prepared draft drilling & coring operational plan.

#### Subtask 8.3: Marine Field Test Documentation and Permitting

Status: On schedule

Created Marine Test Permitting Team.

Reviewed BOEM & BSEE permitting requirements.

Begin preparation of BOEM-0327 Application for Permit to Conduct Scientific Research on the OCS.

Prepared preliminary maps required for BOEM-0327.

#### **Decision Point 2: Marine Field Test Stage Gate**

#### **Subtask 8.4: Marine Field Test of Pressure Coring System**

Status: Future Task

#### Subtask 8.5: Marine Field Test Report

Status: Future Task

#### Task 9.0: Pressure Core Transport, Storage, and Manipulation

Status: On Schedule

#### Subtask 9.1: Review and Complete NEPA Requirements (Core Storage and Manipulation)

Status: Complete Submitted and received approval for NEPA Requirements Y2Q2.

#### **Subtask 9.2: Hydrate Core Transport**

Status: Future Task

Established a contract for the transport of ten 1.2 m long cores, acquired during the Marine Field Test, using overpacks and a reefer truck that meet required U.S. regulations to allow for transport. The cores will be brought to U.T. for subsequent analysis.

#### **Subtask 9.3: Storage of Hydrate Pressure Cores**

Status: Future Task

#### Subtask 9.4: Refrigerated Container for Storage of Hydrate Pressure Cores

Status: On Schedule

Worked with U.T. Facilities, Architects including MEP and Environmental Chamber experts, and Lab Staff to establish a 95% design plan for the design and location of the container. The walk-in container will be capable of storing, moving, and monitoring the pressure cores. Storage capability includes the ability to maintain conditions necessary to keep twenty 1.2 m pressure cores for the duration of the project.

## Subtask 9.5 – 9.7: Hydrate Core Manipulator and Cutter Tool, Hydrate Core Effective Stress Chamber, Hydrate Core Depressurization Chamber

Status: On Schedule

Purchase Order signed for the design, build, and installation of a Pressure Core Manipulator and Cutting Tool, a Hydrate Core Effective Stress Chamber, and a Depressurization Chamber.

- 1. Pressure Core Manipulator and Cutting Tool
  - a. This is a smaller version (length-wise) of the Geotek PCATS. I will handle up to 1.2 m core and is compatible with PCTB processed cores and any PCATS compatible equipment
- 2. Hydrate Core Effective Stress Chamber
  - a. This chamber will couple with the Manipulator and Cutting Tool to receive samples cut from the storage 1.2 m core.
  - b. The chamber will be capable of measuring effective stress, permeability, and extracting liquids for pore fluid analysis.
- 3. Depressurization Chamber

a. The chamber will analyze up to 30 cm length pressure core and will include a high pressure gas manifold and gas sampling equipment

#### Task 10.0 Pressure Core Analysis

Status: On Schedule

Continued planning for acquisition of pressure cores and petrophysical and seismic data integration efforts for the PCTB Marine Field Test. We envision the establishment of a technical advisory council to provide guidance on the analysis and distribution of routine and pressure cores.

**Subtask 10.1: Routine Core Analysis** 

Status: Future Task

**Subtask 10.2: Pressure Core Analysis** 

Status: Future Task

Subtask 10.3: Hydrate Core-Log-Seismic Synthesis

Status: Future Task

## Task 11.0: Update Pre-Expedition Drilling / Logging / Coring / Sampling Operational Plan (Field Program / Research Expedition)

Status: On Schedule

Revised Operational Plan for the IODP---CPP drilling campaign, which includes drill site sequence, coring and pressure coring, LWD and wireline measurements, and rig time estimates in response to the SEP review.

#### Task 12.0: Field Program / Research Expedition Vessel Access

Status: Future Task

**Decision Point 3: Budget Period Continuation** 

#### FUTURE - BUDGET PERIOD 3, & 3A: Not Started

#### C. What do you plan to do during the next reporting period to accomplish the goals?

#### Task 1.0: Project Management and Planning (continued from prior phase)

Will continue to execute the project in accordance with the approved PMP, manage and control project activities in accordance with their established processes and procedures to ensure subtasks and tasks are completed within schedule and budget constraints defined by the PMP.

A key goal of the next quarter is to finish analysis of three potential offshore drilling companies for drilling for the Marine Test. At the conclusion of our analysis, the leadership team will review the potential contractors to select the most appropriate one.

#### Task 6.0: Technical and Operational Support of Complimentary Project Proposal (CPP)

Goal to keep CPP on target:

Apr 1, 2016: CPP Addendum Submittal May 2, 2016: Upload data to IODP SSDB May 13, 2016: Proponent Response Letter

#### Task 7.0: Continued Pressure Coring and Core Analysis System Modifications and Testing

Continue investigation of modifications and move forward with preparations for marine test.

#### Task 8.0: Pressure Coring Tool with Ball (PCTB) Marine Field Test

Work to finalize rig operator, set date of Marine Field Test, and complete requirements for Decision Point 2.

#### Task 9.0: Pressure Core Transport, Storage, and Manipulation

Continue design and purchase equipment and storage at UT Austin.

#### Task 10.0 Pressure Core Analysis

Continue planning for acquisition of pressure cores and petrophysical and seismic data integration efforts for the PCTB Marine Field Test.

#### 2. PRODUCTS:

#### A. Publications, conference papers, and presentations

- Cook, A., & Sawyer, D., 2015, Methane migration in the Terrebonne Basin gas hydrate system, Gulf of Mexico, presented at 2015, Fall Meeting, AGU, San Francisco, CA, 14-18 Dec.
- Cook, A., & Sawyer, D., 2015, The mud-sand crossover on marine seismic data: Geophysics, v. 80, no. 6, p. A109-A114, 10.1190/geo2015-0291.1.
- Cook, A., Hillman, J., & Sawyer, D., 2015, Gas migration in the Terrebonne Basin gas hydrate system, Abstract OS23D-05 presented at 2015, Fall Meeting, AGU, San Francisco, CA, 14-18 Dec.

- Cook, A.E., and Waite, 2016, Archie's saturation exponent for natural gas hydrate in coarse-grained reservoir, presented at 2016 Gordon Research Conference from Feb28 to Mar04 in Galveston, TX, United States.
- Hillman, H., Cook, A. & Sawyer, D., 2016, Mapping and characterizing bottom-simulating reflectors in 2D and 3D seismic data to investigate connections to lithology and frequency dependence, presented at 2016 Gordon Research Conference from Feb28 to Mar04 in Galveston, TX, United States.
- Meazell, K., & Flemings, P.B., 2016, New insights into hydrate-bearing clastic sediments in the Terrebonne basin, northern Gulf of Mexico. Gordon Research Conference on Natural Gas Hydrate Systems.
- Meazell, K., & Flemings, P.B., 2016, The depositional evolution of the Terrebonne basin, northern Gulf of Mexico. 5th Annual Jackson School Research Symposium.
- Meazell, K., 2015, Methane hydrate-bearing sediments in the Terrebonne basin, northern Gulf of Mexico, Abstract OS23B-2012 presented at 2015 Fall Meeting, AGU, San Francisco, CA. 14-18 Dec.
- Phillips, S.C., Flemings, P.B., Meyer, D.W., You, K., Kneafsey, T.J., Germaine, J.T., Solomon, E.A., & Kastner, M., 2016, Extraction of pore fluids at in situ pressures from methane hydrate experimental vessels, Poster presented at 2016 Gordon Research Conference from Feb28 to Mar04 in Galveston, TX, United States.
- Treiber, K, Sawyer, D., & Cook, A., 2016, Dissociation of laboratory-synthesized methane hydrate by depressurization. Poster presented, poster presented at 2016 Gordon Research Conference from Feb28 to Mar04 in Galveston, TX, United States.
- Worman, S. and, Flemings, P.B., 2016, Genesis of Methane Hydrate in Coarse-Grained Systems: Northern Gulf of Mexico Slope (GOM^2). Poster presented at UT GeoFluids Consortia Meeting from March 2nd-March 4th in Austin, TX, United States.
- Yang, C., Cook, A., & Sawyer, D., 2016, Geophysical interpretation of the gas hydrate reservoir system at the Perdido Site, northern Gulf of Mexico, presented at 2016 Gordon Research Conference from Feb28 to Mar04 in Galveston, TX, United States

#### B. Website(s) or other Internet site(s)

Project Website: http://www.ig.utexas.edu/gom2/

Project SharePoint: https://sps.austin.utexas.edu/sites/GEOMech/doehd/teams/

#### C. Technologies or techniques

Nothing to Report.

#### D. Inventions, patent applications, and/or licenses

Nothing to Report.

#### E. Other products

Nothing to Report.

#### 3. CHANGES/PROBLEMS:

#### A. Changes in approach and reasons for change

Nothing to report.

#### B. Actual or anticipated problems or delays and actions or plans to resolve them

The next possible date for the Complimentary Project Proposal to go before the JR Facility Board for scheduling of Hydrate Drilling Leg is May 2017. This is one year later than expected. However this delay in scheduling has no impact on the expected drilling leg date.

#### C. Changes that have a significant impact on expenditures

Nothing to report

#### D. Change of primary performance site location from that originally proposed

Nothing to Report.

#### 4. SPECIAL REPORTING REQUIREMENTS:

#### A. CURRENT - BP2 / Phase 2

Task 1 – Revised Project Management Plan (Complete)

Subtask 7.03 – PCTB Land Test Report (Complete)

Subtask 8.05 – Pressure Core Marine Field Test Report

Task 11 - Refined Field Program Operational Plan Report

#### B. FUTURE - BP 3 / Phase 3

Phase 3A

A Phase 3A Report encompassing the refined Operational Plan, pressure coring team report, and permitting report

Task 14 - Field Program Operational Plan report

Task 15 - Field Program Hazards Report

Phase 3B

Task 16 – IODP Preliminary Expedition Report

Task 18 – Project Sample and Data Distribution Plan

Task 18 – IODP Proceedings Expedition Volume

Task 18 – Expedition Scientific Results Volume

#### 5. BUDGETARY INFORMATION:

Budget Period 2 cost summary is outlined in Table 5 below.

	Budget Period 2								
	Year 1								
Baseline Reporting Quarter		Q1	C	12	(	Q3	Q4		
baseine Reporting Quarter	10/01/1	5-12/31/15	01/01/16	-03/31/16	04/01/16	6-06/30/16	07/01/16-09/30/16		
		Cumulative		Cumulative		Cumulative		Cumulative	
	Q1	Total	Q2	Total	Q3	Total	Q4	Total	
Baseline Cost Plan									
Federal Share	\$ 1,805,35	8 \$ 1,805,358	\$ 1,327,931	\$ 3,133,289	\$ 492,932	\$ 3,626,221	\$ 492,932	\$ 4,119,153	
Non-Federal Share	\$ 471,77	1 \$ 471,771	\$ 471,771	\$ 943,542	\$ 471,771	\$ 1,415,313	\$ 471,771	\$ 1,887,084	
Total Planned	\$ 2,277,12	9 \$ 2,277,129	\$ 1,799,702	\$ 4,076,831	\$ 964,703	\$ 5,041,534	\$ 964,703	\$ 6,006,237	
Actual Incurred Cost									
Federal Share	\$ 790,50	2 \$ 790,502	\$ 799,626	\$ 1,590,128					
Non-Federal Share	\$ 267,11	4 \$ 267,114							
Total Incurred Cost	\$ 1,057,61	6 \$ 1,057,616	\$ 799,626	\$ 1,590,128					
Variance									
Federal Share	\$ (1,014,85	6) \$ (1,014,856)	\$ (528,305)	\$ (1,543,161)					
Non-Federal Share	\$ (204,65	7) \$ (204,657)	\$ (471,771)	\$ (676,428)					
Total Variance	\$ (1,219,51	3) \$ (1,219,513)	\$ (1,000,076)	\$ (2,219,589)					
		Budget Period 2							
				Year	2				
Baseline Reporting Quarter		Q1	C	(2	(	Q3	(	Q4	
Baseine Reporting Quarter	10/01/1	6-12/31/16	01/01/17	-03/31/17	04/01/17	7-06/30/17	07/01/17	7-09/30/17	
		Cumulative		Cumulative		Cumulative		Cumulative	
	Q1	Total	Q2	Total	Q3	Total	Q4	Total	
Baseline Cost Plan									
Federal Share	\$ 1,096,92	2 \$ 5,216,075	\$10,209,921	\$15,425,996	\$1,001,922	\$16,427,918	\$1,001,922	\$17,429,840	
Non-Federal Share	\$ 848,57	0 \$ 2,735,654	\$ 848,569	\$ 3,584,223	\$ 848,569	\$ 4,432,792	\$ 848,569	\$ 5,281,361	
Total Planned	\$ 1,945,49	2 \$ 7,951,729	\$11,058,490	\$19,010,219	\$1,850,491	\$20,860,710	\$1,850,491	\$22,711,201	
Actual Incurred Cost									
Federal Share									
Non-Federal Share									
Total Incurred Cost									
Variance									
Federal Share									
Non-Federal Share									
Total Variance									

Table 5

#### 6. REFERENCES

Flemings, P. B., 2016, Y2Q1 Quarterly Research Performance Progress Report (Period ending 12/31/2015), Deepwater Methane Hydrate Characterization and Scientific Assessment, DOE Award No.: DE-FE0023919.



# HYBRID PRESSURE CORING TOOL WITH BALL VALVE (PCTB) 2015 LAND TEST PROGRAM

GEOTEK LTD DOCUMENT NO. UT1-2016 (R1)

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ISSUE	REPORT STATUS	PREPARED	APPROVED	DATE
R1	Final Report	SR/JA/JR	JA/PS	02-Feb-2016



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#### 1. EXECUTIVE SUMMARY

The Pressure Coring Temperature Barrel (PCTB) is an improved version of the original PCTB core barrel that was developed by Aumann & Associates, Inc. This PCTB tool was developed in 2013 and tested that year in offshore coring in China. The next year it was again tested at the Catoosa Test Facility for the DoE. During further development the PCTB was utilized successfully to recover methane hydrate bearing cores during operations offshore Japan and China in 2015. The PCTB tool is a wireline retrievable system designed to recover a 2.00 in. diameter x 3.0 m long core at pressures up to 5000 psi. It is also compatible with, and can transfer pressurized cores to the Geotek Pressure Core Analysis and Transfer System (PCATS) for analysis of the core under pressure thereby preventing loss of pressure sensitive materials such as methane hydrate, expanding gas, oil or other fluids as well as changes in mechanical properties due to pressure reduction.

The PCTB Onshore Test Program at the Schlumberger Cameron Test and Training Facility (CTTF) was designed to test the effectiveness and efficiency of drilling and coring with the new PCTB pressure core barrel and as a qualification test prior to proposed 2017 offshore operations for the DoE-UT in the Gulf of Mexico. The CTTF test program did, in fact, fully confirm that the tools are "fit for purpose" for future offshore coring operations as detailed in this report. The test program ran according to the 9 day planned schedule, commencing December 9, 2015 with rig-up, December 10 with first core, and continued through final core on December 16 and rig-down, December 17. All equipment was shipped off site by December 18.

The tool testing proved full acceptability of the PCTB for future offshore coring work. A few minor challenges did arise but were overcome as described in this report. A clear risk mitigation plan is also presented.

#### 2. PROJECT GOALS & RESULTS

Testing goals were all fully accomplished, included the following:

- <u>Prove recent tool improvements</u> complete. New parts were run and found to be fit for purpose, including: a shorter inner tube, combination catcher (flapper-slip, basket-slip, etc.), skirted spring core catcher, smaller diameter bit, and stabilizer above bit.
- Perform full function downhole land pressure test of the PCTB under controlled test conditions at Schlumberger Cameron Test Facility completed.
  - Eight cores were taken, two center bit intervals were drilled and two
    additional downhole operational tests were conducted. 60% of the tests
    brought back full pressure (five out of the last six runs had full pressure).
    One was retrieved with core in the ball valve and it was suggested that, due
    to core jamming, two others may have had core in the ball valve when they
    were activated.
  - One of the eight cores drilled failed to retrieve a sample due to the short length of core drilled. Of the other seven, they averaged recovery of 66%. This was not primarily related to core barrel functionality but to the formations cored. With the very hard sandstone and shale lithology and low ROP, the drillers tended to apply very high WOB possibly causing core jamming in the shoe. As discussed below, the cutting shoe bit design may have balled up with the shale also reducing ROP.



- Coring capability in formation lithology as similar as possible to what may be seen downhole in expected deep-water applications: sand, limestone, clay. Coring start depth selected at CTTF to match formations completed. Coring started at depth-below-rotary of 1,948 ft. Based on visual inspection as well as lithology logs, the tests included coring through competent shale, limestone, and medium to hard sandstone. These formations will not be encountered in the Gulf of Mexico in gas hydrate coring but less competent sands are more likely.
  - Tim Collett stated in a memo dated 8/30/15 that "the failure mode of most concern to our plans in the GOM are the failures we observed in the Area-B sites where we experienced a significant drop in the core system performance in thick, relatively massive, sand units with high gas hydrate saturations. This is a reservoir type that we must be able to sample with a relatively high degree of success." During this test program at CTTF we proved good function of the PCTB coring system in thick, massive medium and hard sand and shale formations. Though no methane hydrate was present, and the penetration rates were much less than hoped for, the core barrel functioned as designed, recovering 94% core on the last three cores with the face bit and full pressure on five of the last six runs.
- Test new core catchers including basket catcher, slip (spring) catcher, and combination arrangements as needed completed. Tested the following combinations of core catchers: basket + slip; basket alone; and slip alone. Skirted slip catchers were used except on Core #7 which used a non-skirted slip catcher. Although flapper catcher combinations were successful in the previous JOGMEC testing, it was decided to only test those catchers most appropriate for harder formation coring hence the emphasis on slip catcher trials. Core was missing on some runs but the cause could not be determined: core falling out or being ground up after jamming in the barrel. Some cores were seen to be jammed in the shoe. No catcher problems were specifically identified in any cores with one exception.
  - On Core #5 there was no core recovery. This was likely due to only coring one ft., only six inches of which would have protruded above the catcher. In the sometimes fractured shale it is likely that the short length of core in/above the catcher disintegrated and was not held. That combination of circumstances (very short, possibly fractured core in a slip catcher) apparently led to the loss of core in this case. If used, a flapper or basket catcher may have retained parts of that core.
  - It was also observed that in the final test, the slip or spring catcher twisted from friction with the core and was carried a few feet into the liner. This did, in no way, affect the function of the catcher to prevent the full core from entering the barrel or allow it to fall out.
- Provide pressure vs. flow characterization of pressure core barrel
   through flow testing and determine pressure and flow rate required to
   collapse the liner completed. In order to provide this characterization the core
   barrel was lowered below rig floor and circulation established. The prescribed flow
   rate was applied and the standpipe pressure (SPP) recorded. The core barrel was





then raised above the rig floor far enough to insert an 11.5 ft. long probe into the bit. This was long enough to reach through the entire liner and verify whether it was collapsed or not. The results are tabulated below. The liner was suspected to partially collapse at 450 gpm and 972 psi standpipe pressure. Full collapse was documented at 500 gpm which created standpipe pressure of 1184 psi. So with this weight, viscosity and temperature of mud the liner was found to at least partially collapse at 450 gpm, which created standpipe pressure of 972 psi. This flow rate limit should be more than adequate for virtually all formations typically cored in the methane hydrate business.

FLOW RATE (GPM)	STANDPIPE PRESSURE (PSI)	COLLAPSE?
100	6	None
200	120	None
250	309	None
300	437	None
350	590	None
400	775	None
450	972	Partial
500	1184	Yes

Table 1. Results of 14 December flow test to liner collapse.

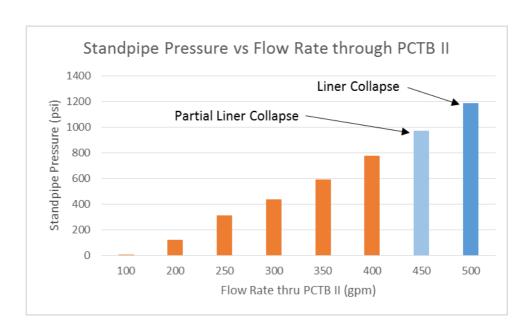


Figure 1. Plot of standpipe pressure vs. flow through PCTB.

Examine inconsistencies in the timing of the tool's pressure boost, as noted in the past – See DST results in Appendix. The PCTB pressure core barrel is designed so that when the Retrieval Tool unlatches and pulls the inner assembly out of the BHA, the ball valve ball rotates, sealing the core, and almost simultaneously the pressure section sliding valve opens the communication between the core and the nitrogen backed accumulator, at a regulated pressure. This is called the boost and is designed to increase core barrel pressure to compensate for (1) decreasing temperature coming out of the hole, (2) expansion of the inner barrel as confining pressure reduces, and (3) minor pressure leaks in the core barrel. Secondly, the





pressure boost also assists the ball valve spring in seating the seal carrier and ball valve seal against the ball to ensure pressure capture.

- The DST only identified two tests to have a late pressure boost, indicative of a late activation of the pressure section. These two late boosts were on Closure Test #3 (first Water Core) and Core #1. DST data showed Closure Tests #1, 2, and 4 to be perfect runs, although #1 was a gradual boost reflective of a valve adjustment problem in the pressure section. The DST also showed Cores #5, 7, and 8 to be perfect runs. Obviously the DST didn't indicate a pressure boost on the cores which didn't seal: Cores #2, 3, 4 and 6
- Test different coring flow rates to attempt to optimize core recovery and quality, starting at 200 gpm, then moving lower and higher depending upon recovery results completed. Started first core run (Core 1) with 201 gpm and tested higher up to 300 gpm, settling later on 250 gpm for giving the best results and highest rate of penetration for these particular formations. The hard sandstone and shale lithology required as much flow as possible to clean the bit, along with using liquid soap additive to the mud suction. However, with the PCTB barrel the standpipe pressure needed to be limited to prevent liner collapse. The testing was conservative with average SPP of 346 psi, not close to collapse at 972 psi, documented above. When coring more typical gas hydrate zones with soft sand lithology, using lower flow rates have shown to be most successful. On this well, however, lower flow rates seemed to generally correlate with more bit balling and lower ROP. Exceptions to that rule, as in the lower relative ROP of Core 7 are probably related more to lithology, formation hardness, and shale content.
  - In fact, the previous test series for JOGMEC with the HPTC III pressure core barrel had average ROP of 21.6 fph over 6 cores compared to this tool with ROP of 2.5 fph over 8 cores. Why is that? Lithology may have been a cause, although it appeared similar. Primarily, the HPTC III barrel of JOGMEC had much lower pressure drop allowing higher flow rates and hence, better bit cleaning than the PCTB. The JOGMEC barrel runs averaged a flow rate of 485 gpm (only 295 psi SPP) compared to DoE-UT of half the flow rate, 241 gpm (and higher pressure of 346 psi).
- Determine coring parameters which minimize core biscuiting/jamming completed. The rate of penetration (ROP) during coring was found to be so low and core jamming to be so prevalent that it was impossible to determine precise cause and effect of biscuiting and jamming. However, the four cores with the highest average WOB averaged 45% recovery whereas the 3 cores with the lowest average WOB averaged 94% recovery. This implies that lower bit weight results in higher core recovery a conclusion likely applying to all coring, and not limited to pressure coring alone. What caused the low ROP and thus higher WOB? Probably a combination of hard and/or shale formation with the use of cutting shoe type bit. The cutting shoe bit seemed to be more prone to shale bit balling and lower ROP. This seems to warrant more study.
  - It was determined that the formation was very hard and contained shale
    which had a tendency to ball the bit at lower flow rates. One problem noted
    during drilling was the improper operation of the automatic driller on the rig.
    Traditionally the automatic driller software would provide for applying a
    constant WOB and attaining the resulting ROP or controlling ROP and
    automatically applying the WOB required to attain that ROP. In our case at



CTTF there was an admitted failure of the automatic driller. A service technician was called and confirmed that the problem had existed for some time but was scheduled for repairs in the following weeks. The system seemed to apply WOB until the set WOB was reached, at which point the ROP would be locked until the WOB gradually drilled off. This caused serious troubleshooting problems with coring parameters as well as occasional load spikes and likely resultant bit balling.



Figure 2. Automatic Driller Display showing WOB and ROP spikes.

- Compare coring results between face bit and cutting shoe bit and between 9 7/8" bits and 10 5/8" bits completed. Both a 9-7/8 in. cutting shoe bit (PN ABT0220 with TFA 1.7 sq. in.) and a 10-5/8 in. face bit (PN CBT0221 with TFA 1.2 sq. in.) were run on this test series. By differing bit type and size simultaneously on the same set of bits, the multiple variables could make it difficult to draw conclusions, depending on the results. For example, what attribute caused what improvement? And how did lithology figure into the results? All results turned out in favor of the face bit but the sample size is small and one wonders if the one face bit run with a very good ROP skewed the results.
  - A pressure vs. flow rate comparison of the core barrel with each of two bits yielded almost identical results. See chart and table below. This is because the choke point in the system is the core barrel, not the bit. With the same core barrel, changing bits gives insignificant pressure drop difference. For example, given the TFA of the cutting shoe bit of 1.7 sq. inches, then that would create a calculated pressure drop of only 19 psi with 250 gpm flow. That is a very small part of the total measured 290 psi pressure drop at that flow rate. Changing to the face bit, decreasing the TFA from 1.7 to 1.2 (for a 29% decrease) is seen below to give an insignificant and unnoticeable system pressure increase. Again, the bit is not the choke point the core barrel internal flow path is. Having larger bit TFA through changeable nozzles would not be an improvement in reducing standpipe pressure of the system.



FLOW RATE THROUGH CORE BARREL (GPM)	STANDPIPE PRESSURE 12/11/15 BEFORE CORE 1	STANDPIPE PRESSURE 12/16/15 BEFORE CORE 6
	9-7/8" CUTTING SHOE BIT (TFA 1.7)	10-5/8" FACE BIT (TFA 1.2)
25	17	
50	27	26
75	24	
100	23	17
125	37	
150	73	77
175	134	
200	203	200
225	264	
240	291	
250		310

Table 2. Pressure vs. flow for cutting shoe and face bit options.

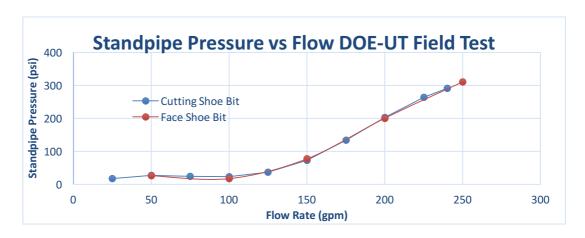


Figure 3. Plot of pressure vs. flow rate for the two bit types.

- The smaller (9-7/8") cutting shoe bit required more weight (average 12.3 klb) to cut at the slower ROP of 2.0 ft. per hour while recovering less (36.2%) core recovery probably due to core jamming from the higher WOB necessary. Also the cutting shoe bit runs had slightly lower mud flowrate (236 vs. 250 gpm) promoting less bit cleaning and lower ROP. It was seen that the cutting shoe, itself, tended to ball up with cuttings and plug the cutting shoe flow ports causing much lower cutting efficiency than the face bit. This cutting shoe bit cut most (71%) of the hole interval.
- The larger (10-5/8") face bit required less weight (average 9.5 klb) to cut faster (3.4 fph) and recover more core (94.3%). This bit cut 29% of the hole interval.
- Ignoring differences of lithology and flow rate which may have had an
  influence, it would be easy to conclude that the face bit performance is
  superior to the cutting shoe bit and would be even more superior if it was the
  same size. More study may be required.
- Are modifications to the main bit profile design warranted? As mentioned above,
   ROP was not acceptable. If these hard to medium sandstone and shale rock



sections are expected to be common drilling objectives in the future then a bit profile design change would be warranted. A bit with more cutter exposure and less depth-of-cut control feature would be desirable. If most future project coring will be in formations such as soft, unconsolidated water sands, then the current face bit profile will be successful. If a combination of formations are expected with harder and less consolidated rock then a redesigned bit would definitely be useful. It was noted that at the CTTF rig that the drilling to core point with a 12 ¼" PDC bit was done in excess of 100 ft. per hour. This particular drill bit had a more aggressive cutting structure and profile than ours.

#### Goals not accomplished were:

- Follow a mud program utilizing filtrates and higher mud weights to reduce sand core loss and strengthen borehole – not completed. We did utilize higher weights and filtrates but the lithology cored did not contain sand, therefore improvement could not be documented.
- Core with reduced flow rates to prevent sand core loss again, no weak sand was cored, leaving no opportunity to prove this theory.

#### 3. RESULTS SUMMARY

- Drilling Parameters: ROP was a problem, but not due to the functionality of the PCTB pressure core barrel. The formation was significantly harder than expected or would typically be encountered drilling for methane hydrates. We adapted coring parameters beyond what would normally be called for and did prove that the core barrel functioned properly. A properly functioning automatic driller would have likely improved performance but it was found that lower weights and higher flow rates seemed to be key. As Peter Schultheiss wrote in a group email, dated 8/30/15, regarding a previous coring job, "the fundamental elements of the tool are working correctly ... It is the sensitivity of the tool to drilling conditions/drilling protocols/formation type that should be the primary focus of attention for this group." This seems to apply here. Correct tool operation under unusual drilling conditions and formations was proven.
- Flow Rates and Standpipe Pressure: The PCTB coring system tested in this program proved to have a smaller system TFA (total flow area) than some other systems such as the HPTC III, thereby producing higher standpipe pressure and limiting the flow rate. The flow rate limit was set on the PCTB by the liner collapse pressure which was determined through experimentation on this job. The core barrel TFA was seen to be significantly lower than that of the bit and therefore choked the flow. It was found that higher flow rates tended to clean the bit better and produce higher coring ROP.
- Core Catchers: Different catchers were tested as described in the preceding paragraphs. Most of the catchers used were slip-type. This choice was related solely to the harder formations cored, not to any superior general performance of this core catcher. The choice of catcher type should always be based on formation drilled: basket for very soft; flapper for soft or fractured; and slip type for hard, competent formations. Combinations of catcher types are available for mixed or uncertain formations.



- Bit Type: As noted above, the face bit drilled at higher ROP with better core recovery than the cutting shoe bit. The sample size was very small with one very good run out of three which may have skewed the results. Also, as the test progressed, the engineers' drilling skills in this particular formation may have improved, reflecting better recovery for the later (face type) bit. For harder formations, such as was drilled in this test well, a redesigned, more aggressive PDC bit would likely have improved penetration rate with reduced weight on bit, reduced core jamming and improved recovery.
- Core Recovery: The first six cores recovered less than was cored. Respectively they recovered 43.3, 51.7, 72.9, 12.9%, and zero (average of 36%). It could not be determined by visual inspection if the missing core was lost by core jamming and grinding the core or by a failure of the core catcher. It could easily be concluded that, with the high WOB used, that core jamming was the problem. As mentioned before, Core 5 recovered no core due probably, to the short length cored. Thereafter, with a new face bit and lower weights on bit, recovery was improved with Cores 6, 7, and 8 recovering an average of 94%. Table 3 summarizes the results.

	DATE/ TIME	CORED SECTION	ROP (FPH)	CORE RECOVERED	PRESSURE RECOVERED (PSI)
CLOSURE TEST 1 W/CUTTING SHOE BIT	12/10 10:45	1871			1406
CLOSURE TEST 2	12/10 15:15	1869			1580
CORE 1	12/10 17:10	1948-1953	1.54	2.17 ft. (43%)	1490
CENTER BIT 1	12/11 11:20	1953-1992	7.0		
POOH CLEANED BALLED BIT	12/11 16:45				
CORE 2	12/11 18:20	1992-1998	2.45	3.0 ft. (52%)	Zero
CENTER BIT 2	12/12 00:15	1998-2060	12.4		
POOH CLEANED BIT (SOME BALLING)	12/12 05:15				
CORE 3	12/14 10:05	2060-2064	1.62	2.9ft. (73%)	Zero
FLOW TEST 1 CUTTING SHOE BIT	12/14 15:06				
CORE 4	12/14 20:15	2064-2069	3.27	0.7 ft. (13%)	Zero
CLOSURE TEST #3 (WATER CORE)	12/15 08:55	2051			1484
CLOSURE TEST #4 (WATER CORE)	12/15 10:41	2051			1486



CORE 5	12/15 12:45	2069-2070	1.05	Zero	1494
REAMING	12/15	1948-2070	100		
POOH BIT MINOR BALLING; P/U FACE BIT	12/15				
CORE 6	12/16 05:45	2070-2075	7.24	2.8 ft. (52%)	Zero
CORE 7	12/16 08:33	2075-2076	1.05	1.7 ft. (119%)	1710
CORE 8	12/16 12:58	2076-2078	1.85	2.4 ft. (111%)	1501
POOH W/MINOR BALLING ON FACE BIT	12/16 17:28				

Table 3. Chronology of Job for DoE-UT at CTTF, commencing December 9, 2015

#### 4. CHALLENGES AND RESPONSES

- The <u>automatic driller</u> feature on the rig was not operating properly. This was minimized by very carefully directing controller input to force it to respond reasonably.
- <u>Formations</u> at CTTF were found to be harder sandstone and shale rather than the
  medium to soft sandstone expected. This was overcome by patiently drilling as
  fast as possible, which was typically very slow.
- The problem of <u>low penetration rate</u> was partly caused by shale bit balling. This
  was compounded by the flow limitation imposed by the pressure limit of the core
  barrel in preventing liner collapse. Higher flow was needed to properly clean the
  bit cutting structure. After running a liner collapse test the mud flow rate was
  increased in later tests, but they could have safely been increased further, further
  increasing ROP.
- Core jamming and biscuiting in the shoe or liner will always be a possibility and was seen in this test. Core recovery on the first five cores was unusually low, averaging 36% with one zero recovery. By changing to a face bit and reducing WOB the average recovery increased to 94% on the final 3 cores.
- <u>Core pressure recovery</u> is always a critical metric in pressure coring. Of all closure tests, including water cores, and rock cores, the core barrel brought back full pressure on eight of the twelve runs (67%). However, on those tests actually coring rock, that pressure recovery dropped to only four of eight (50%). One may conclude that the pressure barrel, itself, operates correctly since it closed without fail when tested only with drilling mud. However, all four failures occurred when rock was involved. This suggests that drill cuttings or crumbling rock from the core interfered with the ball closing.
  - One scenario that may explain what the problem was follows. After coring
    is completed the core barrel is lifted a small distance off bottom. The retrieval
    tool is circulated into the hole on wireline with 50 gpm flow. After latching in,



the pumps are shut down for a short time and the wireline pulls to rotate the ball and retrieve the inner assembly. After disengagement from the BHA is confirmed the pumps are restarted with 35 gpm. The problem could be that during the short time the pumps are off the flow immediately u-tubes, pulling cuttings through the bit ports and around the ball. As the ball rotates, these cuttings may wedge in the seal and prevent sealing.

- The <u>pressure boost</u> can be monitored by way of the DST record of pressure inside the inner barrel. The DST records attached in the Appendix indicate The DST only identified two tests to have a late pressure spike, indicative of a late activation of the pressure section. These two late boosts (Closure Test #3- first Water Core and Core #1) reflect a challenge to evaluate. The likely cause is not a design flaw but a result of one of or a combination of fine grit and cuttings in the drilling mud and seals getting hung up as the tool is operated by hauling on the wireline. The grit may accumulate through the bit ports during tripping in the hole and whenever the pumps are off (e.g., after coring). The static pressure outside the core barrel is higher than inside, caused by the weight of cuttings in the annulus. Therefore, when the pumps are off, the flow immediately reverses direction and u-tubes, carrying fines and coarse cuttings into the core barrel. These may interfere with the operation of the sliding valve or even with the ball valve sealing. It is possible that the seals at the top end of the autoclave can get hung up as they enter the seal bore. Some evidence of damaged seals was noted on tool disassembly however it is unclear at what time these seals were damaged.
- On Closure Test #2 the inner assembly would not latch into the BHA properly. This
  was the first attempt with #3 autoclave and #3 pressure section. After POOH and
  disassembling the tool in the service van, the problem was diagnosed to be a drain
  plug protruding. Assembly technicians were reminded to have redundant
  witnesses on assembly steps. No further problems of this sort were seen on the
  job.

#### 5. CHALLENGE MITIGATION PLAN FOR FUTURE OPERATIONS

- Failure of an automatic driller feature cannot be anticipated or planned for. The results of the workaround were as positive as possible. The coring was slow and with patience allowed the job to proceed.
- Mitigation for hard formation and low penetration rate in coring is to understand
  the formation and utilize an appropriate bit and drilling program. If in the offshore
  work that DoE-UT is likely to be involved with, similar medium to hard formations
  are expected to be encountered, along with those prone to balling with shale, it
  should be possible to redesign the bit with a more aggressive cutting structure to
  increase penetration rates in harder formations and still be effective in more friable
  material.
- Higher flow rates could be utilized resulting in higher SPP while still not exceeding
  the core barrel limits. Less conservative flow rates could have been used, better
  cleaning the bit, increasing ROP and reducing shale balling. If sticky shale is
  encountered it is necessary to utilize a soap protocol in the mud, which was done
  at CTTF, such as adding one gallon of liquid soap at the pump suction every 700
  strokes or 10 minutes. The soap tends to prevent cuttings agglomeration and bit
  balling. The soap may also lower friction and reduce core jamming inside the core



liner. It should have similar properties to that which we used for this purpose: DynaDet wetting agent manufactured by Newpark Drilling Fluids of Katy, Texas.

- The loss of core on some of the runs can be attributed to core jamming in the liner and/or bit balling. Bit balling seemed to occur in the cutting shoe which then stacked weight on the formation adjacent to the core and crushed the core into the shoe, causing a jam. Using a face bit seemed to eliminate core jamming in the last three cores. Going with the face bit rather than the cutting shoe bit seems to be one significant mitigation strategy that may be implemented.
- To improve core pressure recovery where the ball did not seal properly, a strategy
  may be implemented to maintain some flow throughout the inner barrel retrieval
  process. Possibly reducing the flow to 5 gpm when disengaging the inner barrel
  could prevent cuttings from u-tubing into the ball seal.
- To prevent a late pressure boost in the PCTB, one strategy would be to reduce fines and cuttings in the core barrel which, perhaps, interfere with proper operation of the sliding valve. This may be done by maintaining small mud flow at all times rather than totally shutting down the pumps. An evaluation of the operational procedure may be required to identify these times. The potential for seals hanging up in the seal bore on tool operation should be evaluated and if these can be damaged during tool operation on the wireline.

#### 6. WELLSITE OPERATIONS



Figure 4. Schlumberger's Cameron Test and Training Facility (CTTF) near Cameron, TX.

 Survey: The first core was taken for DoE-UT starting at a depth below rig floor of 1948 ft. The last survey was taken at a depth of 1855 ft. The last survey found an inclination of 2.27 degrees with an azimuth of 241.25 degrees. The last reading



showed a building trend of 0.13 degrees per 100 ft. This should not have any noticeable effect on the coring.

- BHA stack up:
  - Core bit (1.3 ft. length) started with a 9-7/8" cutting shoe bit and changed later to a 10-5/8" face bit
  - Stabilizer (4.7 ft. length)
  - Outer core barrel (31.85 ft. length)
  - Crossover (1.6 ft. length)
  - Stabilizer (3.32 ft. length)
  - Slick Sub (1.09 ft. length)
  - Slick Sub (3.32 ft. length)
  - Drill collars (120.13 ft. length)
  - Crossover (3.01 ft. length)
  - Drill pipe
- Latching and space out of each Autoclave assembly was completed prior to Core
  1 and Core 2 with the BHA just below the rig floor (Closure Test #1 and #2). In
  each case the tool spaced out as designed with 1/16-1/8" of space between the
  bit and shoe.
- For reference, mud properties were measured at CTTF on 12/2/2015 after drilling to core point and before coring commenced for JOGMEC. They were recorded as:
  - Mud volume in system: 693 bbl. (pit volume 450 bbl.)
  - Mud weight: 9.4 ppg
  - Funnel viscosity: 46 sec/qt. at 120° F mud temperature
  - Viscometer: (600, 200, 100, 60, 6 rpm): 29, 15, 10, 7, 3 cP
  - Yield point: 9 lb /100 ft<sup>2</sup>
  - Water/solids/sand % by volume: 94/6/0.1
  - pH at 120°F: 9.6
- Closure Test #1
  - Stack up and closure test was accomplished successfully recovering 1406 psi mud
  - DST showed that the pressure supply was choked allowing a slow pressure boost. This was repaired for future cores.
  - Depth 1871 ft.
- Closure Test #2





- First attempt did not latch due to a drain plug improperly installed resolved
- Stack up and closure test was accomplished successfully recovering 1580 psi mud
- · DST showed perfect run.
- Depth 1869 ft.

#### Core #1:

- 9-7/8" Cutting Shoe bit, PN ABT0220 with TFA 1.7 sq. in. (with cutting shoe)
- · Combination slip plus basket catcher
- Input parameters: 201 gpm; 40-100 rpm; 5.3-17.1 k-lb. WOB
- For this and all core runs, detergent was added to mud to prevent cuttings agglomeration. Detergent was added at approximately one gallon per 700 strokes pumped (one bottoms up in volume).
- ROP: 5.0 ft. cored in 3.25 hours for ROP of 1.54 fph.
- · Slow coring attributed to shale bit balling
- Variation in ROP was observed caused by faulty automatic driller controls: providing spurts of 30-40 fph with zero ROP between for average of 1.54 fph. This was observed on all runs throughout this job at CTTF.
- Recovered 2.17 ft. of 5 ft. cored (43%) at 1490 psi.
- DST showed late firing near surface.
- · Core jammed in shoe

#### Center Bit #1:

- Drilling down to find easier coring with less shale, more typical of gas hydrate formation drilling. This was not found.
- Input parameters: 209-669 gpm; 100-135 rpm; 1-17.4 k-lb. WOB
- ROP: Overall we drilled 39 ft. in 5.55 hours for average ROP of 7.0 fph.
- After run, tripped BHA to surface to inspect bit. Found to be severely balled with shale. Cleaned bit and TIH

#### Core #2:

- Basket catcher. Bit seal removed prior to this run for balance of cores to allow more flow through the bit.
- Input parameters: 200-226 gpm; 70-120 rpm; 5-17.2 k-lb. WOB
- ROP: 5.8 ft. cored in 2.37 hours for ROP of 2.45 fph.
- Wireline would not initially unlatch when retrieving core. Followed normal procedure to then achieve unlatching.



- Recovered 3 ft. of 5.8 ft. cored (52%) at zero pressure. Ball valve seal was coated with angular debris and silt, resulting in no sealing. Flow was visible leaking from ball valve.
- DST showed late pressure spike but no final pressure in autoclave.



Figure 5. PCTB ball valve coming out of hole after Core #2 – closed but not holding pressure.

- Center Bit #2
  - Drilled down again to find more representative core with less shale
  - ROP: Overall we drilled 62 ft. in 5 hours for average ROP of 12.4 fph.
  - After run, again tripped BHA to surface to inspect bit. Found to be partly balled with shale and partly clean. Cleaned bit and TIH
- Core #3:
  - · Slip catcher
  - Input parameters: 200-209 gpm; 60-90 rpm; 7-15 k-lb. WOB
  - ROP: 4 ft. cored in 2.47 hours for ROP of 1.62 fph.
  - Recovered 2.92 ft. of the 4 ft. cored (73%) at zero pressure.
  - Ball was half open when retrieved on rig floor. It closed gradually while transporting it to service van. Small rock fragments were found in the ball valve seal.
  - No DST data was available as the DST was not readable on recovery.





Figure 6. Core #3 removed from liner.

- Flow Test to Collapse Liner
  - POOH and cleaned bit. Minor bit balling was noted. Tested one stand below rig floor. Used 11.5 ft. long probe into liner to detect collapse.
  - No collapse was seen until 450 gpm which created 972 psi SPP and partial collapse
  - Full collapse occurred with 500 gpm which created SPP of 1184 psi

#### • Core #4:

- · Slip catcher
- Cutting shoe was modified to allow more flow for this and future runs.
- Input parameters: 276-300 gpm; 61-120 rpm; 14.5-19.4 k-lb. WOB
- ROP: 5.2 ft. cored in 1.58 hours for ROP of 3.27 fph.
- Recovered 0.67 ft. of 5.2 ft. cored (13%) at zero pressure.
- Core and cuttings were jammed in shoe and catcher. Broken liner above core catcher. Ball was open when retrieved to rig floor.
- DST showed no pressure spike, indicative of open ball valve.
- Closure Test #3 (Water Core):
  - Core barrel was TIH to depth of 2050 ft. then activated
  - Operated as designed and recovered 1484 psi mud
  - DST showed late firing.
- Closure Test #4 (Water Core):
  - · Core barrel was TIH to depth of 2050 ft. then activated
  - Operated as designed and recovered 1486 psi mud
  - DST showed perfect run.
- Core #5:
  - Slip catcher





- Input parameters: 225-250 gpm; 50 rpm; 4.8-7 k-lb. WOB
- Felt that perhaps lower bit weight could improve recovery and reduce core jamming
- ROP: 1.1 ft. cored in 1.05 hours for ROP of 1.1 fph.
- · Recovered no core at 1494 psi pressure.
- DST showed that a boost had occurred but it is unclear exactly when this
  happened due pressure data dropouts during tool recovery. Comparing the
  temperature profile to coring runs #6 & #7 one could infer that the pressure
  boost did occur on retrieval from the BHA.
- This short core only protruded about 6 inches above the catcher. If it slipped
  in the catcher at all and/or fractured then that would have allowed it to pull
  out and be lost.
- After this core, barrel was POOH to change bits. The cutting shoe bit was mostly clean.

#### Core #6:

- New face bit was made up to core barrel and TIH. 10-5.8" face bit, PN CBT0221 with TFA 1.2 sq. in.
- Input parameters: 250 gpm; 60-100 rpm; 4.8-12.5 k-lb. WOB
- ROP: 5.43 ft. cored in 0.75 hours for ROP of 7.24 fph.
- Recovered 2.83 ft. of 5.43 ft. cored (52%) at zero pressure.
- Piece of core was recovered projecting through catcher and ball, preventing ball from closing. Ball was open when retrieved to rig floor.
- DST showed no pressure spike, indicative of open ball valve.

#### Core #7:

- Input parameters: 250 gpm; 60-90 rpm; 6-12.2 k-lb. WOB
- ROP: 1.4 ft. cored in 1.3 hours for ROP of 1.05 fph.
- Recovered 1.67 ft. of 1.4 ft. cored (119%) at 1710 psi pressure
- DST showed perfect run.

#### Core #8:

- Input parameters: 250 gpm; 60-90 rpm; 6.7-11.3 k-lb. WOB
- ROP: 2.17 ft. cored in 1.17 hours for ROP of 1.85 fph.
- Recovered 2.4 ft. of 2.17 ft. cored (111%) at 1501 psi pressure
- · DST showed perfect run.
- After this core run, we tripped the BHA and noted only minor BHA bit balling
  with shale but significant shale cuttings balled above bit and stabilizer on
  BHA. This may have occurred during trip out of hole. Indicative of quantity
  of cuttings circulating out of hole.





Figure 7. BHA with cuttings balling up after POOH after Core #8.



### **APPENDICES**

#### 1. JOB SUMMARY SHEET – DOE-UT FIELD TEST OF PCTB CORING SYSTEM

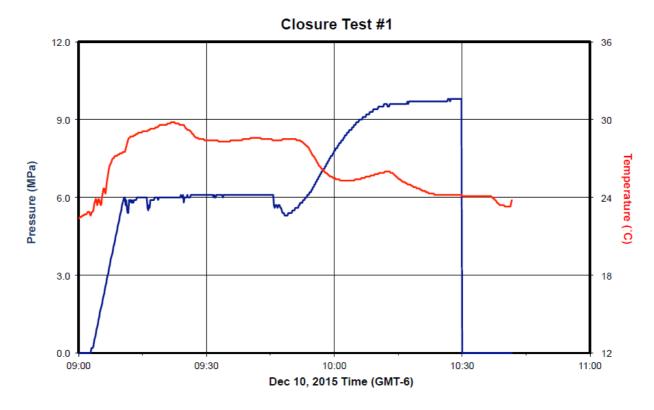
				ore re	st for	PCIB	II Pres	sure Co	ring Sys	tem	
		Rig Floor	Report								
					Time	Time	Coring				
Core		Time	WLRIH	WLRIH	Start	End	Time	Interval			%
8	Date	Deployed	(ft/min)	(gpm)	Coring	Coring	(hr)	(ftbrf)	Cored (ft)	Rcvr'd (ft)	Recover
P1	12/10/15	17:10	175	50	17:30	20:45	3:15	1948	5.00	2.17	43.3%
P2	12/11/15	18:20	175	50	19:00	21:22	2:22	1992	5.8	3.00	51.7%
P3	12/14/15	10:05	175	50	10:35	13:03	2:28	2060	4	2.92	72.9%
P4	12/14/15	20:15	175	50	20:55	22:30	1:35	2064	5.20	0.67	12.9%
W1	12/15/15	8:55	175	50	9:10	9:10	0:00	2051			
W2	12/15/15	10:41	175	50	10:56	10:56	0:00	2051			
P5	12/15/15	12:45	175	50	13:10	14:13	1:03	2069	1.10	0.00	0.0%
P6	12/16/15	5:45	175	50	6:22	7:07	0:45	2070	5.43	2.83	52.2%
Р7	12/16/15	8:33	175	50	8:55	10:15	1:20	2075	1.40	1.67	119.3%
P8	12/16/15	12:58	175	50	13:09	14:19	1:10	2076	2.17	2.42	111.4%
		Rig Floor	Report								
								POOH on			
		WOB	WOB	RPM	GPM	SPP (psi	ROP	WL	POOH on	Time On	Ball
Core	Date	(avg*)	(max*)	(ave*)	(ave*)	ave*)	(ft/hr)	(ft/min)	WL (gpm)	Deck	Closed
P1	12/10/15										
P1	12/10/15	13.7 11.7	17.1 17.2	78.8 89.2	201.0 216.5	262.4 277.7	1.54 2.45	150 150	50 35	21:10 22:09	yes
P2	12/11/15	13.1	15.0	64.2	203.0	276.8	1.62	150	35	13:32	yes
											no
P4	12/14/15	17.5	19.4	105.9	297.0	568.9	3.27	150 150	35 35	22:58	no
W1	12/15/15									9:35	yes
W2	12/15/15				252.0	227.5	4.05	150	35	11:29	yes
P5	12/15/15	5.7	7.0	50	262.0	337.5	1.05	150	35	14:33	yes
P6	12/16/15	8.5	12.5	80	250.0	330.9	7.24	150	35	7:39	yes
Р7	12/16/15	10.3	12.2	71.7	250.0	357.2	1.05	150	35	10:32	yes
P8	12/16/15	9.8	11.3	85.7	250.9	357.0	1.85	150	35	14:55	yes
No	tes:										
* Th	iese values a	are taken fro	m a set of d	iscreet da	ta points	manually	recorded				
		Coring Ru	ın Repor	<u>t</u>					Post-Run Status		
				Core			Set	Reservoir			
ē				Catcher	DST	DST	Pressure	Pressure	Transduce	r Pressure	
Core	Date	PC Section	Autoclave	Kit	(Plug)	(Rabbit)	(psi)	(psi)	(psi)		
P1	12/10/15	4	4	slip+bsk	7055	N/A	1514	3807	1490		
P2	12/11/15	3	3	bsk	7604	N/A	1542	3798	0		
Р3	12/14/15	4	4	slip	7064	N/A	1575	3864	0		
P4	12/14/15	3	3	slip	7073	N/A	1542	3830	0		
W1		4	4	5.16	7076	N/A	1541	3809	1484		
W2		3	3		7073	N/A	1525	3832			
P5	12/15/15	4	4	slip	7072	N/A	1565	3886	1486		
P6	12/15/15	4	4	slip	7072	N/A	1546	3802	1494 0		
P6	12/16/15	3	3	slip	7073	N/A	1546	3858	1710		
٢/	12/ 10/ 13	3	3	non-	/0//	IN/A	1342	3036	1/	10	

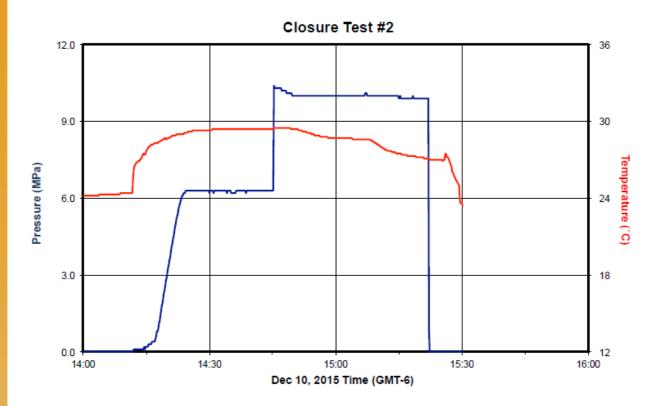
3862

4 skrt. slip 7071 N/A 1558

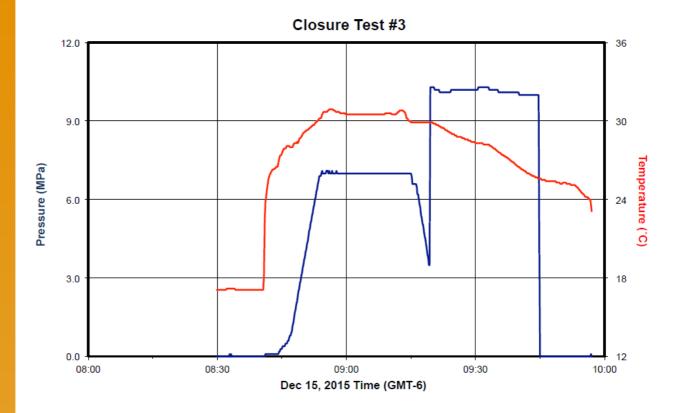


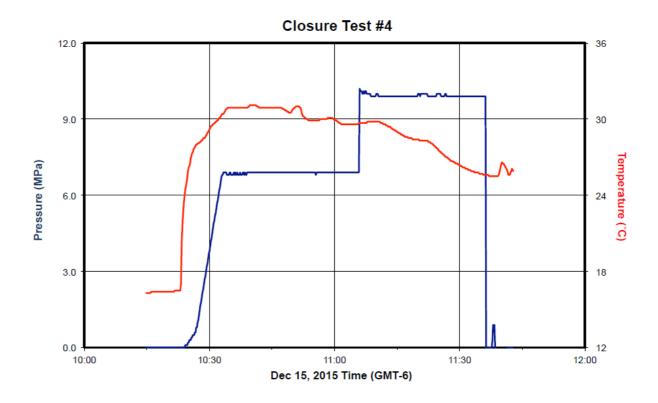
#### 2. DST (FISH PILL) PLOTS FROM TOOL RUNS



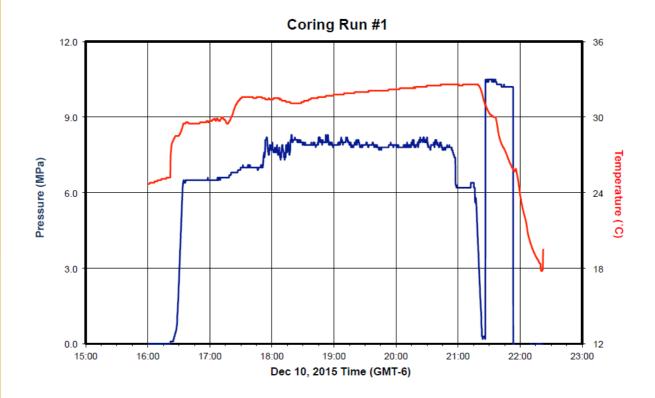


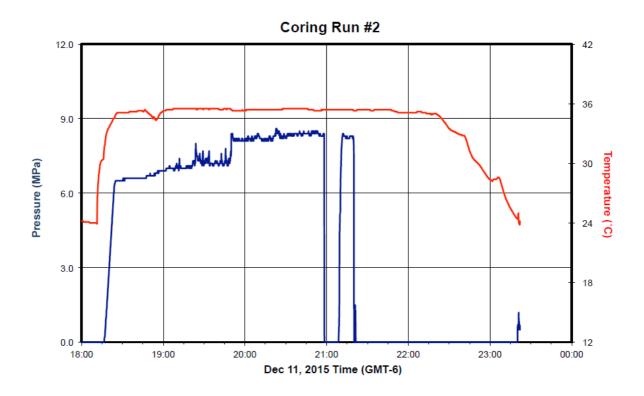




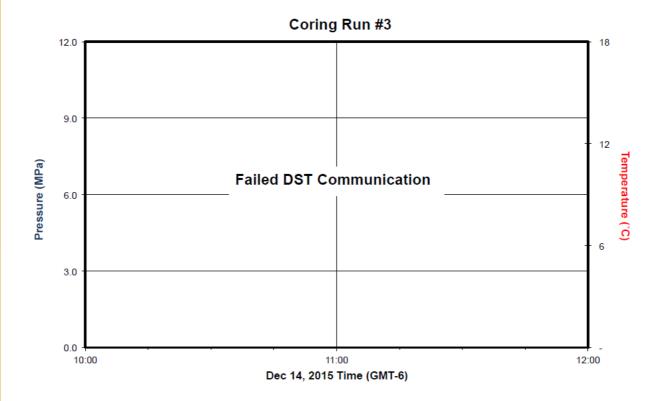


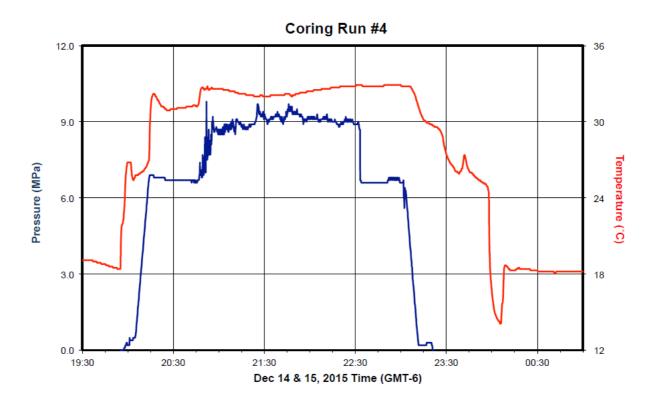




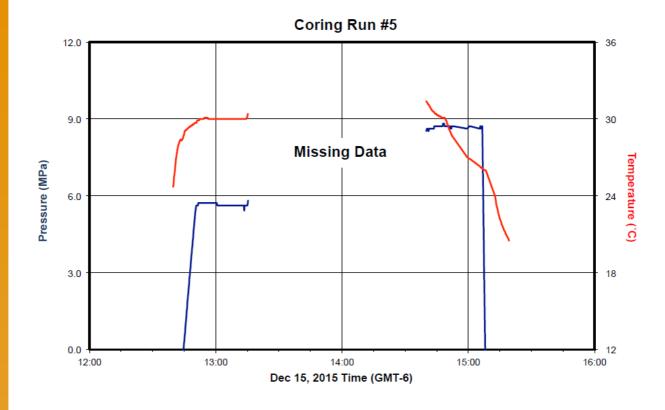


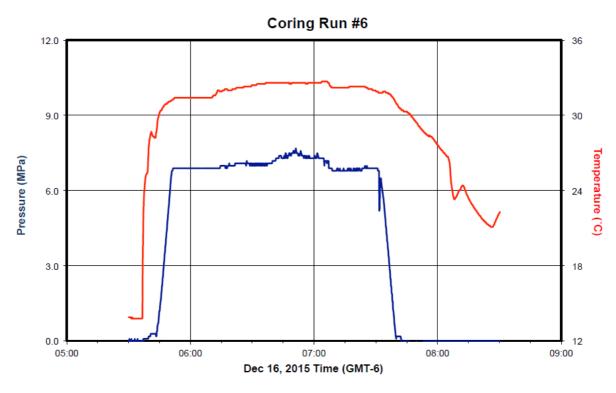




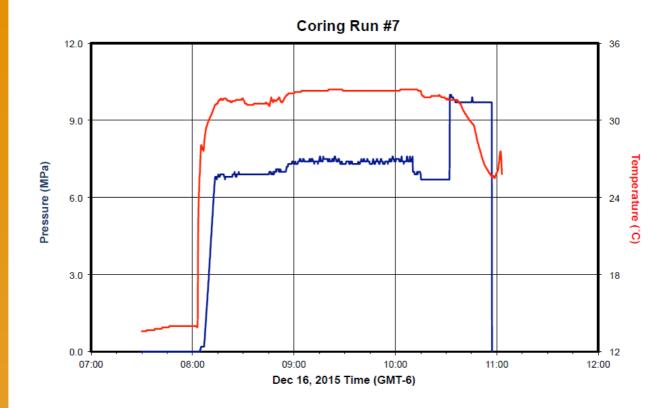


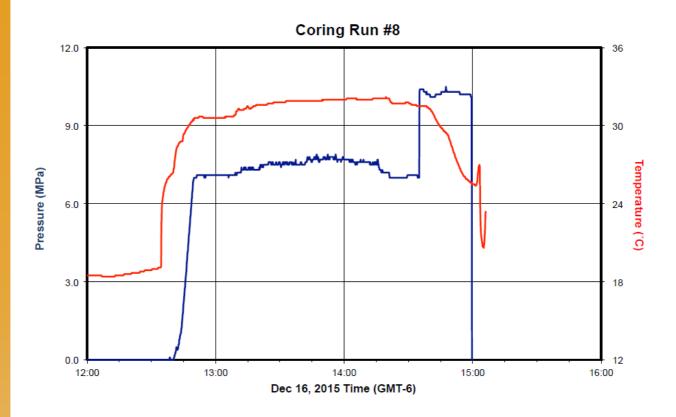




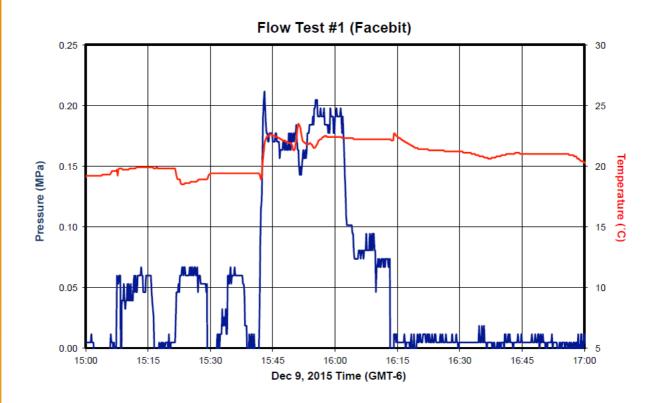


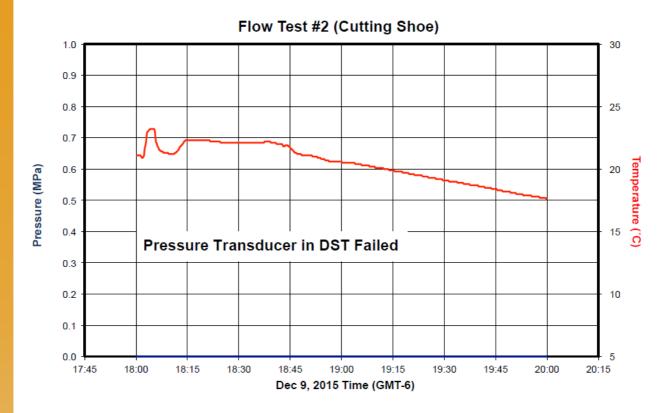














### 3. COMPILATION OF SCANNED RIG FLOOR REPORTS











Released 150509 V. 1.3

Core #: PS15 - PTCB # 2	Date/Time Deployed: 12/11/15 1840 hr
Time Start Coring:   400 hr.	Time End Coring: 2122 hr
BIT MINUTES: 2hr 22 min (2.37hr.)	Time PCTB unlatched from BHA: 220 6 hv
	TOD (Time on Deck): 2209 hr.
Top (mbsf): 1992 ft.	Time Put Into Ice Shuck (45min): V/A
Bottom (mbsf): (997,8ft (5.8 ft.)	Time Taken Out Of Ice Shuck: N / 14-
ROPAVE: 2.45 fph	
GPM (RIH): 50	GPM (first pull, ball valve closing):
GPM (cutting core) 1997.4 200 gpm	Pullout (tons): N /A
WOB (cutting core, tons): 15.5 K-16	Upper Assembly #:
RPM (cutting core): <b>(BO</b>	Autoclave: 3
GPM (POOH): 35	Core catcher type: Flapper
Peoth         GPM         RPM         WOB         RC           1492         225         120         5         17           1493         225         120         5         13           1993.5         126         70         6         0           1994         226         70         10         8           1994.4         226         70         10         0           1994.7         226         70         14         3           1995         221         90         13.2         2           1996         209         90         13.7         2           1996         209         100         15         2	305 237 1900 hr. 9pm ps 433 262 1907 25 17 286 293 1915 50 27 332 287 1926 75 24 338 299 1930 100 23 351 283 1935 125 31 2 382 273 1945 150 73 418 268 1952 175 134 476 262 2012 200 203
1996.4 204 100 16 4	463 290 2022 225 264
1997,1 200 70 17,2 0	
1997.8 201 100 15 4	17 200 211
Mudiline (mbrf): PCTB Length: 9.5 m	Sinker Bars Length: 4.5 m   Total: 14 m         N   Sinker Bars Weight: 1.30 kN
RIH (m/min): 175 fpm PCTB Weight: 2.60 kt POOH (m/min): 150 fpm	
Result: Recovered 27 in Frer	+9" in shor (36") at zero pressure (52%)





Released 150509 V. 1.3

out #. 1010 PCI	B - Center Bit #V	Date/Time Deployed: 12/12	2/15
Time Start Coring: 00		Time End Coring: 0515	
BIT MINUTES: 5 hr	-\$	Time PCTB unlatched from E	ВНА:
		TOD (Time on Deck):	
Top (mbsf): 1998 + 1		Time Put Into Ice Shuck (45)	min):
Bottom (mbsf): 2060	A (62ft.drilled)	Time Taken Out Of Ice Shuc	k:
ROPANE: 12			
 GPM (RIH):		GPM (first pull, ball valve clo	osing):
GPM (cutting core):		Pullout (tons):	
WOB (cutting core, tons)	;	Upper Assembly #:	
RPM (cutting core):		Autoclave:	
GPM (POOH):		Core catcher type:	
after run trip	ped bit out -		
affer run tripy  Mudline (mbrf):	pcd bit out -	Sinker Bars Length: 4.5 m	Total: 14 m
		Sinker Bars Length: 4.5 m Sinker Bars Weight: 1.30 kN	Total: 14 m Total: 4.0 kN





Released 150509 V. 1.3

Core #: PS15 - PCTB	#3				1005 hr.
Time Start Coring: 1036	hr.	Time End	Coring: 130	3 hr.	
BIT MINUTES: 2 hr. 28	8 min (2,47 hr.)	Time PC	TB unlatched f	rom BHA:	1327 hr.
		TOD (Tim	e on Deck):	1332 h	r.
Top (mbsf): 2060 ft.		Time Put	Into Ice Shuci	k (45min):	N/A
Bottom (mbsf): 2064 +	4. (4 ft)	Time Tak	en Out Of Ice	Shuck:	N/A
RUP AVC: 162	fph				
GPM (RIH): 50		GPM (firs	t pull, ball val	ve closing).	0
GPM (cutting core): 20 c	(02068.45ft)	Pullout (to	ons): N/A	•	
WOB (cutting core, tons):	14 K-16	Upper As	sembly #:		
RPM (cutting core): 60		Autoclave	e: 4		
GPM (POOH): 35		Core cate	her type: 🐧	p	
Remarks Depth GPM R	(K-16)	(Fph) ROP	(fi-1h) T	(psi) SPP	(hr.)
	0 7	6	779	248	1039
2060.5 209	13.7	0	490	292	1041
2060.8 209	13	0	581	278	1102
2061.3 200	13.3	4	1031	267	/112
2062.1	70 13	4	526	311	1136
2062.3	70 12	4	551	300	1150
2062.8	60 13	3	491	305	1206_
2063	15	0	638	274	1221
2063.7	15	0	434	270	1243
2063,5	14	_7_	1/18	255	1249
2063.7 209	<b>∀</b> 14	o	372	268	1254
2063.8 11	70 14	0	522	254	1302
2063.82 Finish		(73%)		(BV ope	
	Result: Recovered	27" in li	ner +8" in	shoc (3)	5"); Zeno press
Mudline (mbrf):	PCTB Length: 9.5 m	Sinker Bars	Length: 4.5 m	To	otal: 14 m
RIH (m/min): 175 fam	PCTB Weight: 2.60 kN	Sinker Bars	Weight: 1.30 kN	To	otal: 4.0 kN
POOH (m/min): 150 from					





Released 150509 V. 1.3

Core #: PS15 - PCT13 ★ 4	Date/Time Deployed: 12/14/15 2015 hr.
Time Start Coring: 2055 hr.	Time End Coring: 2230 hr
BIT MINUTES:   hr. 35 min (1.58 h	hr.) Time PCTB unlatched from BHA: 22 50 hr.
	TOD (Time on Deck): 2258 hr.
Top (mbsf): 2063.82	Time Put Into Ice Shuck (45min): N∕₄
Bottom (mbsf): 2069.0 (5.18 👫 )	Time Taken Out Of Ice Shuck: N/A
ROPAVE: 3,27 Gph	
GPM (RIH): 50	GPM (first pull, ball valve closing): O
GPM (cutting core): 300 @ 2066 ft.	Pullout (tons):
WOB (cutting core, tons):  8   -  b	Upper Assembly #:
RPM (cutting core): 100	Autoclave: 3
GPM (POOH): 35	Core catcher type: Slip.
Depth         GPM         RPM         WOB           2064:1         276         61         14.5           2065:5         300         100         16.9           2066:0         120         18.0           2066:7         120         18.1           2067:7         19.4           2068:4         18.4	3 1218 455 2055 5 820 629 2124 5 927 599 2134 5 681 603 2148 0 1500 584 2206
2069 17.5	_
2069 17.5	4 613 557 2230
2069 17.5	hoc Ljammed) with broken liner (13%)





Released 150509 V. 1.3

Core #: PS15 - Water	Core i	Date/Time Deployed: 12/1	15/15 0855
Time Start Coring: 091		Time End Coring: 09	Ø
BIT MINUTES:		Time PCTB unlatched from I	BHA: 0920
		TOD (Time on Deck): 09	35 hr.
Top (mbsf): 20 50, 76		Time Put Into Ice Shuck (45)	min):
Bottom (mbsf):		Time Taken Out Of Ice Shud	ck:
GPM (RIH): 50		GPM (first pull, ball valve clo	osing): o
GPM (cutting core):		Pullout (tons):	
WOB (cutting core, tons):		Upper Assembly #:	
RPM (cutting core):		Autoclave: 4	
GPM (POOH): 35		Core catcher type:	
	and tripped o	ut without corio	ng.
	end tripped o	ut without corin	rg.
Remarks Closed ball a Result: Retr	and tripped o	ut without conin	rg.
	PCTB Length: 9.5 m	Sinker Bars Length: 4.5 m	Total: 14 m Total: 4.0 kN





Released 150509 V. 1.3

Core #: PS15 - Water (	Core 2	Date/Time Deployed: 12/15	15 1041
Time Start Coring: 1056 Ar		Time End Coring: 1056 h	r,
BIT MINUTES:		Time PCTB unlatched from BF	HA: 1114
		TOD (Time on Deck): 11 2	29
Top (mbsf): 2 c So. 76		Time Put Into Ice Shuck (45mi	n):
Bottom (mbsf):		Time Taken Out Of Ice Shuck:	
GPM (RIH): 50		GPM (first pull, ball valve closi	ing): <i>O</i>
GPM (cutting core):		Pullout (tons):	
WOB (cutting core, tons):		Upper Assembly #:	
RPM (cutting core):		Autoclave: 3	
GPM (РООН): 3 <b>S</b>		Core catcher type:	
pumped 5 min tripping out.		gem prior to clos	ing ball and
		gem prior to clos	ing ball and
pumped 5 min tripping out.		gem prior to clos	ing ball and
pumped 5 min tripping out.		gem prior to clos	ing ball and
pumped 5 min tripping out.		gem prior to clos	ing ball and
pumped 5 min tripping out.		gem prior to clos	ing ball and
pumped 5 min tripping out.		gem prior to clos	ing ball and
pumped 5 min tripping out.		gem prior to clos	ing ball and
pumped 5 min tripping out.		gem prior to clos	ing ball and
Pumped 5 min tripping out. Result: Retriev		gem prior to clos	ing ball and
	red water at	gpm prior to clos	





Released 150509 V. 1.3

Core #: PS15 - PCTB #5		Date/Time Deplo	yed: <b> 2/</b>	15/15	1245 hr.
Time Start Coring: 1310 hr.	(1 a = 1 )	Time End Coring	<u>'</u>		
BIT MINUTES: 1 hr. 3 min. (-	1.05 hr.) 1.121	Time PCTB unla			1424
1 01. 3 11.11.	<del></del> ,	TOD (Time on D	eck):   L	133	
Top (mbsf): 2068,53		Time Put Into Ice	Shuck (	45min):	
Bottom (mbsf): 2064,57 (1.1	f+)	Time Taken Out	Of Ice SI	huck:	
ROP AVC. 1.05 fph					
GPM (RIH): 50		GPM (first pull, b	all valve	closing,	): O
GPM (cutting core): 225 at 2069.	15 Ft	Pullout (tons):			
WOB (cutting core, tons): 4.8 k-1b	-	Upper Assembly	/#: <b>4</b>		
RPM (cutting core): 50		Autoclave: 4	<u>.</u>		
GPM (POOH): 35		Core catcher typ	e: Sli	<b>p</b> .	
Depth GPM RPM 2068.53 Began Correg 2069.13 250 50 2069.2, 250 7069.35 225 2069.46 225	5,7 5,3	2 0 2 0	425	295	1345
Results: Recovered Suspected Slip core can	NO Core core too tcher	at 1494 short to	t psi be gr	cabbe	d by
	gth: 9.5 m	Sinker Bars Length:	4.5 m	1	「otal: 14 m
	ight: 2.60 kN	Sinker Bars Weight:	1.30 kN	Т	Fotal: 4.0 kN
POOH (m/min): 150 form					





Released 150509 V. 1.3

Core #: PS15-PCTB #6		Date/Time	Deployed:	12/16/	15 0545
Time Start Coring: 0622 h	r	Time End	Coring: O	707	
BIT MINUTES: 45 min (	(.75 hr.)	Time PCTI	B unlatched	from BHA	: 0719
		TOD (Time	e on Deck):	0730	7
Top (mbsf): 2069.57 ff	L.	Time Put I	nto Ice Shud	ck (45min)	:
Bottom (mbsf): 2075 f1		Time Take	n Out Of Ice	Shuck:	
ROP AVE: 7.24					
GPM (RIH): 50		GPM (first	pull, ball va	lve closing	g): o
GPM (cutting core): 250 at	2072 ft.	Pullout (to	ns):		
WOB (cutting core, tons): 8.1		Upper Ass	sembly #: 💋		
RPM (cutting core): 90		Autoclave:	3	· · · · · · · · · · · · · · · · · · ·	
GPM (POOH): 35		Core catch	her type: 3i	lip	
2069.6 24 2071 15 2072 12 2073 16 2074 19 2074.7 0 2074.85 0	PM GPM 60 250 60 90 90 90 00 90 00 90 00 90	8 7.5 8.1 8.7 4.8 8.5 9.8 12.5	507 918 919 1311 1096 492 840 650	313 314 314 318 341 361 374	0622 0627 0632 0637 0640 0649
	(52%)		Length: 4.5 m		Total: 14 m
Managhina (malauf)	DCTP Longth O E m				
Mudline (mbrf): RIH (m/min): 175 fb m	PCTB Length: 9.5 m PCTB Weight: 2.60 kN	<del>                                     </del>	Weight: 1.30 k	N	Total: 4.0 kN





Released 150509 V. 1.3

Core #: PS15 - PCT3	+7		Date/Time	Deployed	: 12/16,	115 0833
Time Start Coring: 0855			Time End C	Coring:	1015 h	۲
BIT MINUTES: 1 hr. 20 m		hr.)	Time PCTE	3 unlatche	d from BH	A: 1022
,	·		TOD (Time	on Deck)	: 1032	
Top (mbsf): 2074,85			Time Put In			
Bottom (mbsf): 2076, 2 >	(1.4 ft)		Time Taker	n Out Of I	ce Shuck:	
ROP AVE: 1.05						
GPM (RIH): 50	•		GPM (first )	pull, ball v	alve closii	ng): 0
GPM (cutting core): 250	at 2076	,1 '	Pullout (tor	ns):		
WOB (cutting core, tons): //.			Upper Asse	embly #:		
RPM (cutting core): 80			Autoclave:	4		
GPM (POOH): 35			Core catch	er type:	slip	
Remarks  Depth GPM  2074,85 250  2075,37  2075,66  2075,85  2076,1  2076,21  Results: Recovered	60 90 60 60 8V 80	6 10.7 10.7 11.5 11.5 12.2	0 0	579 470 385 451 500 452	305 346 360 363 385 385	0857 0920 0940 0955 1006 1015
Mudline (mbrf):	PCTB Lengt		Sinker Bars Le			Total: 14 m
RIH (m/min): 175 fpm POOH (m/min): 150 fnm	PCTB Weig	nt: 2.60 kN	Sinker Bars W	/eight: 1.30	KIN	Total: 4.0 kN
POOH (m/min): 150 fpm						





Released 150509 V. 1.3

Core #: PS15 - PCTB =	#8	Date/Time Deployed: 12/14/15 125	Ś
Time Start Coring: 130 9	hr.	Time End Coring: 1419 hr	
BIT MINUTES:   hr 10		Time PCTB unlatched from BHA: 1438	
		TOD (Time on Deck):   455	
Top (mbsf): 2076.21		Time Put Into Ice Shuck (45min):	
Bottom (mbsf): 2078.38	(2.17 ft)	Time Taken Out Of Ice Shuck:	
AVE ROP: 1.85	fp h		
GPM (RIH): 50	•	GPM (first pull, ball valve closing):	
GPM (cutting core): 251	@ 2078.01 ft.	Pullout (tons):	
WOB (cutting core, tons):	1.3 K-1b	Upper Assembly #:	
RPM (cutting core): 90		Autoclave: 3	
GPM (POOH): 35		Core catcher type: Slip - Skirtless	
Depth GPM R	PM WOB R	de after removing pin rated well.	
Depth GPM R 2076,9 250 0	RPM WOB R. 60 6.7 60 6.7 60 6.3 60 60 60 60 60 60 60 60 60 60 60 60 60	OP     T     SPP     Time       t     576     332     1323       t     638     35l     1331       t     832     353     1342       t     820     362     1341       2     518     380     1358       320     36l     1412	
Pepth GPM R 2076,9 250 6 2077,1 251 5 2077,4 2077,7 2078 2078,34 Result: Recovered	11.3 10.5	2 518 380 1358 320 366 1412 408 355 1501 p5i	
Pepth GPM R 2076,9 250 6 2077.1 251 5 2077.4 2077.7 2028 2078.26 2078.34	11.3 11.3 10.5 10.5 10.2 2	2 518 380 1358 320 366 1412 408 355 1501 p5i	



### 4. CTTF DAILY REPORTS

	of 1			T			g	Explorer Barrens	SAL INCOME	9	T			1						I		7	T			I		-		ALUMBOOK THE IDEAL	BUTME NO		1	H		7				1			Ŧ			-	T	П	1		I
	Page 1 of 1				l		80	ŀ	1		2	12	12	=		+	t	Н	+	t	Н	+	t	Н	+	t	H	+			HEE DE	12	2 2	12	+	+	+		+	t		+	t	H	Н	+	+	H	+	ł	
	å			99-99-9018	JPG Training July 2015 Slot 3	040	270	19:00	anno.	DSMITH	*****1111 JONATHON CARRILLO	***-*-1111 ADAM SALINAS	JIMMY EWALD	S BKOUGH I ON																7:00 to [19:00	war.	*****-1111 JOHN LAWHON																			The state of the s
								FROM		111 DAV	111 JON	111 ADA	111 JIM	5	H	+	+	H	+	ŀ	-	+	+	H	+	ł	+	H	DAT.	PROSE	ō	111 JOH	111 MIKE	111 BOB	+	+	H	-	+	+	Н	+	+	H	+	+	+	H	+	ŀ	
			DRILLING CREW PAYROLL DATA	DATE	WELL NAME & NO.	OMPANY	COLPUSHER	ARCHIT TOUR	CREW EMPLIDING	Driller	$\perp$	1 1	٠,	Roustabout															NO. DAYS SINCE LAST LOST TIME ACCIDENT		CHERT EMPLIENTS.	Driller *****	Flooman *****	Flooman *****																	
		-2015	Г	Γ	_			100		Ì	100	Н			Ţ	ľ	Ì	T	M		T	h	Ì	Τ	ľ	Ť	ή	T	2				Kai			à	T	i	١	Ì	bu and	1	T	Τ		h		Т	H	T	1
		REPORT NO. 111 DATE 09-Dec-2015			LENGTH CUT OFF PRESENT LENGTH	WEAR OR TRPS SINCE LAST CUT	CURULATIVE WEAR OR THIPS	CANADA CANADA CANADA CANADA	. met 30. met 3		NO MEN DEV DR			In Sequence And Regards	doe ut make up bha, work with test group.  Bousekeeping, unload subs, clean do floor, organize parts bouse and tool room.					-									1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	100 May 100 Ma			NO NO DEPTH DRV DRR TVD		on it is to be a feet format in	UT DOE slot 6- Walt on o-ring for bit, house keeping, clean observation house, work on quest	n for UT work area.	Lay down inner core barrel for length and adjustment, remeasure outer core barrel. break off bit		check space out	Lay down lower section of the inner core barrel to check flow sleeve. Break off bit number one and										
			1	LENGTH RKB. TO SET AT				STATE OF STATE STATE OF STATE	-		OB-TH DEV DR.			Details Of Operations	such with test group															200 000 000			T NO VSO HUGG		Catalia Of Operational	o-ring for bit, house keep	HSE training. Moved mud products to make room for UT work area.  Space out inner barrels, change out attachments on einker hare	arrel for length and adjust	make up bit,	Reset BHA in the rotary, Pick up inner barrel and check space out	n of the inner core barrel t	o horazotoly	rrel for flow test								
		3		MAKE WE				sociation acts	TO SERVICE STREET		DR ND																	V-0-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-		MODERN CONTRACTOR CONT			22			1	Space out inner barrel	Lay down inner core b	and installed new seal, make up bit,	Reset BHA in the rotar	Lay down lower section	make up bit number two horazotoly	Reinstall inner core barrel for flow test								
		NG REP	COUNTY	828	Ш		L	2		ļ	, SEV		200		11:00 22	Н	+	ł	+	-	H		+	H	H	+	H	+				1 +	è	1	3	3:00	3:30	2:30 4		9 5			4 4	+		+	-	H	+	+	F
		DAILY DRILLING REPORT	PELD OR DISTRICT Cameron TX		CASING	TUBING		O BOTTON.	2		ныво		-		20:02		1		1				+	t	H	t	H	t		O LO		H	N.	щ		10:00	13:30	16:00	1	18:45	184	1	19:00	t		†	+	H	t	T	t
	=		Cal	Т	77	П	1	8				RECORD			20:00						Ļ		Ţ							1000			DEVIATION		į	2.00	A 10:00	13:30		8 4	17:16		99:89								
	DATE 09-Dec-20	RIG NO.		218042	HENETH		1						I	Ī		_			Ī	Ī			N COM	П	T	Γ		T				I		T			Ī	Í				Ī	Ī	AMOUNT			Ī				-
_	WATER DEPTH		-	and.	341			ORDO RECORD	L	1			-	+	1			L	-	-	-	MUD & CHEMICAL ADDED	1							NUO RECORD		L	1	1				1					MID & CHEMICAL ADDED	AMOUNT TYPE AMOUNT	Ī						
REPORT NO. 111	*		PUSHER	f	+	H	ł	8		+		2:	-	È		Æ	-	ŀ	ł	+	-	MUD&CHE	AMOUN		1					908	_	-	w	-	,	_		_	+		_		MIDACHE	AMOUNT		1					
Æ			NATURE OF CONTRACTOR'S TOOL PUSHER	DUMP MANIEVATI IDEO	DE POLICIER DE PORTE				Jan.	*	WEIGHT	PRESSURE	FUNNEL	VISCOST		STRENGTH	Fue	1	18	1		+	=	56	l						TIVE	WEIGHT	PRESSU	GRADIENT	VISCOSI	d.W.d	ig i	GILE	9901	ŧ	80 DB		8	J. N.		i e	L				
	<b>x</b> .		ONTRACT	NAME OF TAXABLE PARTY.	TOWN MAN					-	Ē	1	+	+		-		4	+	-		DOLL OWN LOCATION	1	OTHER REAGON DULL ONER PREED								-	1	+		ļ		-	+	-	L	JURE .	NOTICOS SWIC		_	SWR AULED	-				
	-331-33567	NTRACTOR FG	URE OF C	9	-	2	-	BIT RECORD		-	F	- 0	-	-	Ħ		_	-	g .	JUNS I		Wiley Offi		CAGE OUR	_					SIT RECORD	-	4	1	ER.	_	Ī	Ļ	1	+			DUTTING STRUCTURE	OUTE DULCHER	H		DACE DALL CHAR					
ORT	4 4 2	85	SIGNAT	ON ONE		1	1		INO	SIZE	ago con	MANI FACTI INFID	and and	SERIAL NO	JETS	×	тоон таба	DEPTH IN	TOTAL DIRILLED	AL HOUR		X I	-	SEAUS G							ON	SIZE	MDC CODE	MANUFACTURER	TYPE	SERIAL NO.	TFA	TI SO THE OWNER	DEPTHIN	TOTAL DRILLED	TOTAL HOURS	B	NAER OL	H		e serie					
DAILY DRILLING REPORT	WELL NO.			CTBING NO	OU DUILLIO			F	LENGTH BIT NO	8	1	3		1	1 11	1 1	181	١	211	1	ľ		T	8	T						LENGTH BIT NO.	18	3	¥	3	9	y F	12	3 8	1	2		Ť		12	T	T				
Y DRILLI				TMBEAD	2		T	TOTAL ST	go			$^{\dagger}$		1					H	1	ŀ	H	t	H	1					TOUR	90	t	Н	t		H		1	t	H	ł		H	t		t					
DAIL			SENTATIVE	900			+	DRELING AGRESMELY	ě														400P	WELLY DOWN	1					DANLING ASSERBLY (AY END OF YOUR)	1													STANCS D.P.	ES O.P.	NBOO I					
	16		S REPRES	1007		1			9	Н	H	ł	Н	+	H	H	+	+	H	-	H		SPACE	ij	TOT OF STERM	ENWARE					8	+	H	+	H	+	Н	+	t				+	8748	SPICE	TOTA	VI OF STRING	BRANCE			DRILLER
	July 20	·/CTTF	FRATOR:	CHANG		1	1	HOURS	1	F	ľ	Ė	8:30	0:30	H	7	Ϊ	#	ľ	Ľ	F	Ľ	Ė		j	Ť	F	H	12:00 3:00		+	1	T	‡	H	Ė	Н	00 12:00	,	7	†	7	7	Ť	T	ļ	5	-			4
	LEASE JPG Training July 2015	OPERATOR Schlumberger / CTTF	URE OF OF	DP 8075 WEIGHT GRANS TOWN IT ON THOSE THOSE OF		1		THE DISTRIBUTION HOURS	SON CHENTON IN		DIRTACTURE	+	T	CONDITION NUD	H	UNNOTERO	NEWANG.	SHILMUTHE.	8	12 PLIN CASAND	13 WAT CHICENERS	M NEWS UP BOD.	15 TEST 8 0.P.	16 DRU, STEATEST	II Pustakon	4 SQUEEZE COMENT	t	Н	22 UT DOE slet 8 12:	П	A. PERCHAND	B TURNOTRIPS	2 00	9	t	H		11:	DAYNORS THE SUMMER (OFFICE USE DIALY)	HOURS WOOMTROP.	HOURS WORLD P.	HOURS WITHOUT D.P.	ACUS STADON	t	t	t	*	NO OF DAYS	20	DALYALD COST	
		· 5	15	18	:1 1	- 1	1	<b>조함</b>	18	BOUR NO.	રાષ્ટ્ર	REMARKS	00890	123	1898	1 × 1	5 b	S 5	ΙÝ	185	2 5	18	- 6	14 [		4 50JEEE	20 DRI NOTE												8 SI	81	8 1	¥ I	<b>#</b>		1	1	18	In.	r6	81	٤.



SIGNEY   S	1   1   1   1   1   1   1   1   1   1	RILLING REF	RT REPO	REPORT NO. 112					
The control of the	Manual of Communication Control   Manual of Control   Manual of Communication Control   Manual of Communic	Slot 3	42-331-33657						Page 1 of 1
The control of the	The control of the		CONTRACTOR	RIG NO. Explorer		WELL Slot 3			
1			SIGNATURE OF CONTRACTOR'S TOOL I		Cameron TX	Milem state/country / United States		DRILING CREW PAYROLL DATA	
1   1   1   1   1   1   1   1   1   1	The control of the		PUMP NO.	F		MAKE WEIGHT NO. LENGTH RKB.TO	NO LINES		
			- 6		CASING		Ч.	10 mm.	
1	1		3		OR LINER		EAC ON TIONS SINCE LIST OUT		
1   1   1   1   1   1   1   1   1   1			4				EAN ON INC.	IOC. VISHER	Rid No. Explorer
1	1	AND TO CHE AND	BITRECORE	MUD RECORD	MON TO COME.	THE PERSON NAMED IN CO. OF STREET, STR	Service Control of the last	19:00	SELUTION DE
1   1   1   1   1   1   1   1   1   1	1	ENGLIS						ber, to so.	
1	1   1   1   1   1   1   1   1   1   1	32/8							12
1	Note   19   19   19   19   19   19   19   1	IADO			НДВО	DIR IND MORE DEPTH DEV DIR	DEPTH DEV OR TVD	- 1	12
1   1   1   1   1   1   1   1   1   1	1   1   1   1   1   1   1   1   1   1	MAAN	ZEZ		RECORD				12
1	1	3dAL			Same   Contract				12
1	1	SERIK	.NO						71
1   1   1   1   1   1   1   1   1   1	1   1   1   1   1   1   1   1   1   1	JETS			19-45				
1   1   1   1   1   1   1   1   1   1	Control   Cont	TEA			21:30 1:45		90,		
1	1	LE STATE OF THE ST			7:00 9:30		d organize mud house, organize around catwalk		
Control   Cont	Control   Cont	TOP OF THE PROPERTY OF THE PRO				area, clean and pressure wash mud pumps, trash	welk take out trash		
Column   C	The control of the	TO A COLOR							
The control of the	Continue   Continue	a l							
1   1   1   1   1   1   1   1   1   1	1   1   1   1   1   1   1   1   1   1	TOTA					1,12,17,17,17		
1   1   1   1   1   1   1   1   1   1	1   1   1   1   1   1   1   1   1   1		CUTTING STRUCTURE						
	1   1   1   1   1   1   1   1   1   1	SWI	OUTER DALLCHAR LOCATION	T					
1	1	STAMSOR	TYPE	AMOUNT TYPE AMOUNT			The second secon		
1   1   1   1   1   1   1   1   1   1	1								
1   1   1   1   1   1   1   1   1   1	1   1   1   1   1   1   1   1   1   1		CANGE OTHER						
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1   1   1   1   1   1   1   1   1   1	This paper   Thi								
This paper   Thi	1   1   1   1   1   1   1   1   1   1								
This but was provided by the control of the contr	This county							40. DAYS SINCE LAST LOST TIME ACCIDENT	
14   14   15   15   15   15   15   15	1   1   1   1   1   1   1   1   1   1	DRELING ASSESSED.	STT NECOND		2 77.50 2 77.50	SO THE STORY		7:00 To	NO GRAVEN
1   1   1   1   1   1   1   1   1   1	1	100			10	THE COURSE CONTRACT OF THE CON			2
11   12   12   13   13   13   13   13	11   12   12   12   12   12   12   12								HEFFAR
1.0   1.0	1   1   1   1   1   1   1   1   1   1	1						ĕ	12
13   14   14   14   14   14   14   14	11   12   12   12   12   12   12   12	1		9.5	НЦ	TVO YOUR DEPTH DEV DIR	DEPTH DEV DR TVD		12
13   13   13   13   13   13   13   13	13   17   17   17   17   17   17   17	Ī			RECORD				12
10   10   10   10   10   10   10   10	10   10   10   10   10   10   10   10	1		0.48305	CONCERNO TO THE PARTY OF THE PA			Ь.	12
120   120	100   100			•		No. Datella Of Operations in	1		
1970   1970	1   100	İ	_	-	200				
10   10   10   10   10   10   10   10	12   12   12   12   12   12   12   12				97.0	Т			
	Part		1		200				
COTAL SHEET	COLUMN   C				200				
	Control Cont	DEPT			3	т			
1004_0HLED   196   174   100   174   100   174   100   174   100   174   175	COOK_LOSELED   200   2	1 DEPTH			5	т	roup.		
1702, 16136   1702, 16136   1702, 16136   1702, 1703   1	100   100	a Lor	150	9	0	т			
1014, 1438   1024, 1438   1024   10	Control Cont					Т	4		
Commonweight   Comm	1	TOTAL		0	0:19	7			
NWE   CUCK   CULCAR	10   10   10   10   10   10   10   10		CUTTING STRUCTURE	_	- 49	П	mud. Process water.		
17   17   17   17   17   17   17   17	12   12   12   13   14   15   14   15   15   15   15   15	9	NOTION ON THE SERVICE	1	0:12	- 1	barrel.		
170   170	1775   1775		1000	UD & CHEMICAL ADDED	0:16		r core barrel. (trouble latching tool)		
Charles   Char	1,50   1,50	STANDS D.P.	¥	AMOUNT TYPE AMOUNT	0:45	-	mud, house keeping, process water.		
172.2   172.	170   170				1:00	г	re harrel (work on wire line cotun)		
103.2    1620 (16.2)   16.20 (16.2	170.22   1660   1523   123   123   123   124		CAGE OTHER REASON		0:30	1			
16.20 17.50 6.29 27 Pock up town cross shared rank line, dig down vira line, from the first, from the first, from the first, from the first	65-00   17-0	170.32			6.30	1	la de la constante de la const		
17:00   7:15   0:00   1.54   A   Con from 144f to 1500   1.54   A   Con from 144f to 1500   1.54   A   Con from 154f to 1500   1.54   A   Con from 154f to 1500   1.54   A   Con from 154f to 1500   1.55	1700   77.15   1700	_			6	Т	d tool.		
17.00   17.0	17-09   17-1				00:31	Т	ig down wire line.		
15.00 1.45 4 Core from 1948' to 1980'	77:15 15-00 1-56 4 Cover from 15-45' to 15-50'  No.				17:15 0:15	П			
100 DATA THE LOCATION THE LOCAT	IN DAYS SHICL LUST THE ACCOUNT				19:00 1:45				
to Date since Lust Total	No.								
to Devi and clear Local Teachers	No. No.								
Dipool in the second se	No							D NAVE BILDS I ART I DET THE ACCRESS.	
	Š								
•									



Control   Cont	No.         DAILY DRILLING REPORT         REPORT NO. 113           Life Training July 2016         WILL IO.         An WILL NAMER         WATROOFING           Processor No.         Stock 100         An WATROOFING         An WATROOFING           Processor No.         An WATROOFING         An WATROOFING         An WATROOFING	1DATE 11-Dec-2016 RIG NO. Explorer	NG REPO		REPORT NO. 113	DATE 11-Dec-2016			Page 1 of 1
The control of the	RE OF CONTRACTOR'S TOOL PUSHER	Cameron 17	N SIZE	WEIGHT NO. FENSTH RKB. TO	SZE NO LINES	T	DRILLING CREW PAYROLL DATA DATE		
	ER	HONOTH		GRADE JOINTS C84. HD.	LENOTH CUT OFF PRESENT L		ELL NAME & NO.	11-Dec-2016 JPG Training July 2018 Slot 3	
No.		ORLINER	1		WEAR OR TRIPS SINCE LAST CUT CLANULATIVE WEAR OR TRIPS	8 2	OMPANY SCI PLINHER	DEG	
No.   1			# 15 m	10 to 10 10 10 10 10 10 10 10 10 10 10 10 10	OF STREET	dig.	MONT TOUR	19:00	Explorer surveto on
1   1   1   1   1   1   1   1   1   1	3MT			9	100		Ī		Ĭ
1   1   1   1   1   1   1   1   1   1	Though .		11						
1   1   1   1   1   1   1   1   1   1	30100300		96	V30 HT930 390	NEW NEW DEV	Н			
1   1   1   1   1   1   1   1   1   1	GADENT	RECORD							
1   1   1   1   1   1   1   1   1   1	FUNNEL	9	Element Codesito	Details Of Opposite	ts in Sequence And Restricts		1	HON	I
1	dund	19:00	2:00 21	e slot 6 core from 1950' to 1953'					
1	GEI.	21:00	1:00 22	back std dp rig up wiraline, retrieve core	barrel,latch on core barrel with 500 gpr	m, rig down			T
1	STRENGTH		0.40	ine, lay down core barrel and corring too					I
1   1   1   1   1   1   1   1   1   1	ginn <sub>d</sub>		0.15	younspect bit	call for moules forward				
10   10   10   10   10   10   10   10	1		0:16	yle					
15.00   15.0		23:15 7:00	7:45 22	ekeeping, clean rig floor, process water,p	idme sib street sign, trash, organize pa	arts house,			
10   10   10   10   10   10   10   10			clean	dope off shakers		-			
1	SSTRUCTURE	0							I
1   1   1   1   1   1   1   1   1   1	DULCHAR LOCATION								1
1   1   1   1   1   1   1   1   1   1	7476	TMINORS							
1   1   1   1   1   1   1   1   1   1									
The column   The	DULCHER								
The continue of the continue	1-								
The control of the									
1   1   1   1   1   1   1   1   1   1									
Control   Cont									
No. 10   N									
Note   1						1	DAVE GALCE LAST LOST THE A	Tuber of the second	Ī
No.			-	Sorver		TOTAL .	. unit a amue Dali Logi I IIIE A		
Note   Control			ı					## 7:00 TO 19:00	
Model   Mode	NIT.		+				70		TOLLINE
March   Marc						T			
The control		H	A90	ACAC DEPTH DEV	ADE HEEL OEV	Н	-		
Control   Cont		RECORD	1	+		Н			
1,000.007   1,00		The second second				200000000000000000000000000000000000000	-		
1   1   1   1   1   1   1   1   1   1	1		Comme	Details Ot Operation	400				
Color   Colo		7:00 8:30	1:30 21	DE stot 6 / Test group in meeting, Inspect	bit. Housekeeping. Clean bit				
A		8:30 9:16	0:45 22	off bit, Remove inner seal, Make up bit					
100   100	GEL	9:15 9:30	0:15	HA					
Color   Colo	GILE	9:30 10:30	1:00	1856					
1,146   1,14	1088	11:00	0:30 11	p wireline, Run center bit ballel, Rig down	wireline	T	-		
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No.         DAILY DRILLING REPORT         REPORT NO. 144           LEASE         MRL NO.         IAVAILANMERR         MATER           LEASE         Slot 3.         42.331-33867         MATER           OPERATOR         Slot 3.         CONTRACTOR         CONTRACTOR           OPERATOR         JPEG         APPLICATION         APPLICATION	DAILY DRILLING REPORT NO NUMBER SIGN 3 42-331-3367 SIGN 3 GAST-3367 SIGN 3 GAST-SIGN SIGN SIGN SIGN SIGN SIGN SIGN SIGN	REPORT NO 2-331-33657 3-331-33667 3-371-371-371-371-371-371-371-371-371-37	REPORT NO.	REPORT NO.	DEPTH.	5-2016 Orer	DAILY DRILL	DAILY DRILLING REPORT	WELL Slot 3	REPORT NO. 114	14 DATE 12-Dec-2015		Ğ.	Page 1 of 1
SIGNATURE OF CONTRACTOR'S TOOL PUSHER	SIGNATURE OF CONTRACTOR'S TOOL PUSHER					Cameron T.	ايدا	COUNTY	STATE / COUNTRY /	WIRE LINE RECORD RE		DRILLING CREW PAYROLL DATA	DATA	
DP SIZE WEIGHT GRAUSE TOOL IT OLD. THE THEAD STRING NO PLAW NO PLAN MANUFACTURER THRE STRONG LAST	STRING NO. PLUMP NO. PUMP NANUFACTURER TYPE STRONE	PLIMP NO. PUMP MANUFACTURER TYPE STROKE	ER TYPE STROKE	ER TYPE STROKE	7	LAST		SIZE MAKE	GRADE JOINTS LENGTH	CSG, HD, SET AT SZE NO	NO LINES LENGTH SLIPPSED D	ОАТЕ	12-Dec-2018	
CASNO TUBNO	TURNG TURNG TURNG	2 CASING	TUBNG	TUBMG	TUBING	TUBING			+	WEAR OR TRIPS SINCE LAST CU		СОМРАНУ	JPG Training July 2016 Slot 3	
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enem	CTES OC. LENGTH STNO.		TIME	ТІМЕ									ALANE	
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MOCCOUR MANIFEACTIONS	PRESSURE	PRESSURE			25E	캺	RECORD					Derrickman	***111 ADAM SALINAS	12
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<u>=</u>				<u>=</u>		2		2:46 22	c back 1 atd rig up wireline, latch	rack back 1 atd rig up wireline, latch core barrel, pump 60 gpm to wash around core barrel packed	ash around core barrel packed			
	GEL STRENGTH	GEL STRENGTH			<b>o</b> :			d Ho	pump 63 gpm to wash around co	off pump 63 gpm to wash around core barrel, attempt to retrieve core barrel, pump 38 gpm adjust	ore barrel, pump 38 gpm adjust			
T. Fluid	Fund	Fund			E F			pact	pack off onwireline, retrieve core barrel layde	varrel laydown core barrel, pick up	up center bit and tools, make up			1
1	-	-			⊥_	2	5:16	~	drill from 1996' to 2060'					
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Significant   Countral Count	Control Cont		RILLING REPO	QT Apriwell Millager	22	REPORT NO. 116	Ti Date	_						•	
Manual Content Conte	The control of the	- 1	Slot 3	42-331-33557		and the same	- 1							Page	of 1
Martin   M	Column   C			CONTRACTOR			RIG NO.		NG REPORT	WELL Slot 3	REPORT NO. 116				
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CONFINENT   Fig. 1   Fig. 2   Fig. 3	COUNTY   C	-	ner.	100	1030			8-4K 9-4K		2051					
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COUNT   COUN	COLUMN   C	- 1	ATOT.	CHILED	Ŧ.			00.01	3	wife lille, fun core barrel an	d upper core parret, ng down wire lin				I
COUNTINGENEEDING   CALCAD	Control Figure   Cont	-				_		0.00		10th 2060 to 2064					T
Composition   Composition	Columb   C		TOTA	LHOURS	anne			13:15 14:15	2	wire line, pull inner core, Rig	g down wire line.				
Note   Corp.   State   State   State   State	15   15   15   15   15   15   15   15			CUTTING STRUCTUR	, w			14:15 16:30	ø	, work with group on data log	#				
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	DAILY DRIL	ORT		REPORT NO. 116	146											
JPG Training July 2015	Slot 3		<b>X</b> .	WAT	WATER DEPTH DATE 16-Dec-2015									Pa	Page 1 of 1	_
OPERATOR Schlumberger / CTTF		CONTRACTOR			RIG NO.		ž	3	ē	REPORT NO. 116	DATE 15-Dec-2015					
URE OF OPERATOR'S	REPRESENTATIVE	SIGNATURE OF C.	ONTRACTOR'S	TOOL PUSHER		PIELD OR DISTRICT Cameron TX	COUNTY	BTAT	$\overline{}$	MRE LINE RECORD REEL NO.		DRILLING CREW PAYROLL DATA	LDATA			
WEIGHT GRADE	DP SIZE WEIGHT GRADE TOOL LITOD. TYPE THREAD STRING NO.	PUMP NO.	PUMP MANUFACTUR	ER	TYPE	1841	SIZE	MAKE GRADE JOINTS LENGTH	RKB. TO SET AT SI CSG. HD.	TE NO LINES	Q3ddl78 H	DATE		15-Dec-2015		
		-			H	CASING			3	LENGTH CUT OFF	PRESENT LENOTH	WELL NAME & NO.		JPG Training July 2015 Slot 3		
		6				ORLINER				THE ATTENDED		CONFRICT		JPEG		
	OBBLIANO AGSTRIBLY	•				Septia actition.									Will Mo	Joue
T	CAT END OF TOUR	BIO JAIL ME COM		MID RECORD	alios	56,08	0 2 200	Secretors (Secretors)	TA NORTH TO SEE	20 Sec 188	102 VI 103 DOWN	RESPECT TOUR	퓽.	18:00 %0	謹	100
Manual DAY	Die Land	. O.	1	TIME								CONTRACT	SHALLD NO.	MANE	HRS. BATTAL	12
<u> </u>	9		-	VEIGHT	7.W.	-	-	2804		Jave		Derdehmen	THE STATE SHIP		2 :	I
 	barrel	DC CODE		WEGGIRF.	I	DEWATION	DEFIN OEV	NO DEPTH	DEV DR 1VD	DEPTH DEV	DIR. TVD BRE	Derrickman	A 1444 AD	MILO	2 :	I
		NUFACTURER		RADIENT									**************************************		1 5	
1:30 7:30	6 aub 1.09	3.32 TYPE		FUNNEL		!	Codesto Tree		Details Of Operations In	Home In Desposinge Arid Riginarias			5	TON	12	I
1:15		RIAL NO.	]	Wrp	2	19:00 19:30	0:30 21 ut	ut doe slot 6 ream std down to 2057								
2:45		TS		-			Ξ	rig up wireline to set core barrel, rig down wireline	rrel, rig down wireling		and the second s					
-		4	. 49	STRENGTH	0		22	pick up std wash to bottom @ 2063"	\$ 2063							
1	100	рертност		FLUID	<b>T</b>		7	core from 2063' to 2069'					1		1	
	90	DEPTH IN		088		22:30 0:16	1:46 11	rack back std rig up wireline, retrieve core barrel, lid core tools, p/u center bit, run center bit in on	retrieve core barrel,	/d core tools, p/u center l	bit, run center bit in on				+	I
TO DEVIATION SURVEY	101	TOTAL DRILLED		Ę.		0:15 7:00	R-45 22 mm	work with omron dram annotes mismatch nower down six hans blocks off that taution lists	far mismetch nouser	to man blocks of	W tent tention links					
3:00	101	TOTAL HOURS		SOLDS	_			sower up pic. work on wash pipe. that milliamps on hook load cell: swap card on bookload cell	oloe, test milliamos o	n hook load cell, swap ca	n, test telitibil littes,					
		CUTTING STRUCTURE	TURE				ŧ	change washpipe								
S WALT ON CEMENT					) =											
		MAEN COUEN CALL CHARL	Carried Librarion		I											
-	STANDS D.P.			TYPE AMOUNT	TYPE AMOUNT											
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200	HILER					<u> </u>		***************************************				NO DAYS SINCE A ST. CO. TAIL ACCORDING	ME ACCIDENT		1	J
TIDODES OT 8 1.30	OPELIANO ASSERBLY					SEPTIMENTERM.	1 00000	000000	N STATE OF	and the second the second	N.O.	NO. UM IS SINCE CHOI LOS	ME ACCIDENT			
	AT SHO OF TOURS	GHOODEN LES			SECOND.	FEDR 10	i a	BROW COME INSCRING	A Manager 1	A 100 Mg 100 Mg	200 CO. SEE SEE LAS COMP.	5	FROM 7:00	TO: 19:00		38
A PERCHANG	8	NO.		TINE		1	+						SHPLID NO.	the contract of the contract o	HES. DETAIL	22
1	Ť	ш			Ī							Driller	**************************************		2	
1	3 outter barrel 31.85 IADC	31.85 MDC CODE		WEIGHT		DEVIATION DEPT	TH DEV DIR	TVD SWP DEPTH	DEV DIR TVD	VGC HTR30 360	CHR TVD MORE		**************************************	***-**-1111 PEDRO RODRIGUEZ	12	Π
1	İ	NUFACTURER		RESSURE		RECORD									7	
ľ		4		JAMEL	Ī	-	Page 1				20 NO. 20	Floorman			2	7
		100	7	SCOSTY		o Manu	2		Details of Operations in San	equation find Remarks					1	
-1	Ť	-	Ī	, in		7:00 7:30	22	UT/DOE/SLOT 6 - Circulate and condition, Meeting with test group on ops.	nd condition, Meeting	with test group on ops.					1	T
<b>"</b>	†		2		-	7:30 9:16	*	Rig up wireline, Retrive center bit, Run upper and lower core barrel,	r bit, Run upper and I	ower core barrel,					1	T
-	TEA		. 60	TRENGTH	<		-	rive upper and lower core i	barrel for water core						1	T
ONYMORK THE SLAMMEN	DEF	DEPTHOUT	E .	FLUE			0:46 4 Cha	ange sleave in core barrel							1	T
0000	DEF	DEPTHIN	1	8	I	3	•	n upper and lower core bar	rrei, Flow at 100 GPM	for 5 min.					Ī	T
	101	TOTAL DRILLED		14	_	11.45	0.46	ABUTHE INDEX AND OUTER COTE DATER TO WATER COTE, KIG GOWN WITEHINE	parrel for water core.	dg down wireline					1	Ţ
		TOTAL HOUSE	- as	SOLIDS		40.00	•	Circuata and condition, wall on tobis	on tools						F	
_	2	and an an an an an an an an an an an an an			) 	5		a from 2060' To 2070'	d outer core parrers,	aulianiw mon fin					l	T
L		CULLING	TURE.		2	9	٠ -	District straight Detries and	and former ages bear							T
		INNER CUTER DULL CHUR	DIAM LOCATION	MUD & CHEMICAL ADDED		15.30		Circulate and condition Wait on tools	on tools							
-	STANDED P.			TYPE AMOUNT	TYPE AMOUNT	16:45		- FG								ļ
-						17:30		Inspect bit, breack off 9 7/8 bit. Replace with 10 5/8 bit	. Replace with 10 5/8	ž					L	
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