

ABSTRACT

- The Passive Capture Tool Dock (PCTD) provides a simple and reliable docking solution for EVA tools used during spacewalks.
- Designed for passive retention, the system allows one-handed operation by astronauts wearing EVA gloves.
- The dock is fully compatible with the MWS Swingarm system, ensuring smooth integration with existing EVA setups.
- The design emphasizes ease of use, fatigue reduction, and mechanical reliability in a microgravity environment.
- Analytical modeling and CAD simulations were conducted to verify performance, strength, and operability under space conditions.

PROJECT BACKGROUND

Extra-Vehicular Activities (EVA) are essential tasks routinely performed aboard the International Space Station (ISS). Different tools are used during these missions and it is crucial to have a secure stowage system for these tools that are ergonomically viable for astronauts to use during these long EVAs.

The current stowage system used aboard the ISS uses a bayonet type twist locking system that requires two hands to actuate. The goal of this project is to create a new tool stowage system that requires one hand to stow and retrieve tools. This new system will help astronauts aboard the ISS by providing them with a less physically and mentally demanding tool capture process throughout prolonged missions outside of the ISS.

GOALS & OBJECTIVES

The main goal of the Passive Capture Tool Dock (PCTD) is to design a **passive retention docking system**, which will store the EVA tools for use in extravehicular activities. The PCTD will be designed to be **properly integrated with the MWS Swingarms**. Another primary feature of this product is the ability of the astronauts to **easily and fully operate with only one hand**, which will ensure a **fatigue reduction both mentally and physically**. The actual process of passively securing and retrieving the tools will be a **simple and efficient process**, due to the fact that it takes into account the limited mobility of the EVA gloves and the space suit overall.

SPACE DEPOT

PASSIVE CAPTURE TOOL DOCK

ANALYSIS

Determining the maximum allowable shear force V_{allow} on the 3/8-inch diameter 6061-T6 aluminum pin under combined loading conditions (shear, bending, torsion, and axial tension) using a Factor of Safety (FoS) = 5 per NASA JSC 65629 guidelines.

Table 18: Given Data regarding the 6061-T6 Aluminum Pin				
Parameter	Symbol	Value	Units	Reference
Pin Diameter	d	0.375	in	Design geometry
Material	---	6061-T6 Aluminum	---	[1]
Yield Strength	σ_y	40,000	psi	[1]
Allowable von Mises Stress	$\sigma_{vm,allow}$	8,000	psi	Derived ($\sigma_y/5$)
Eccentricity	e	0.125	in	Estimated (misalignment)
Torque	T	40	lbf-in	EVA twist load
Axial Force	N	50	lbf	Preload/tether tension
Cross-Sectional Area	$A = \pi d^2/4$	0.11045	in ²	[2]
Moment of Inertia	$I = \pi d^4/64$	9.70×10^{-4}	in ⁴	[2]
Polar Moment of Inertia	$J = \pi d^4/32$	1.94×10^{-3}	in ⁴	[2]
Outer Radius	$c = d/2$	0.1875	in	Geometry

Stress Components

- Direct Shear Stress

$$\tau_s = \frac{V}{A} = \frac{V}{0.11045} = 9.05 V \text{ (psi)}$$

- Bending Stress (from load eccentricity e)

$$\sigma_b = \frac{M c}{I} = \frac{(9.05 V)(0.125)}{9.70 \times 10^{-4}} = 24.17 V \text{ (psi)}$$

- Torsional Shear Stress

Determining the maximum allowable through-force F_{allow} on the buckle window ligament (net-section across the window) for a 6061-T6 aluminum plate, including stress concentration and combined (normal + shear) von Mises effects, using Factor of Safety (FoS) = 5 (yield basis; JSC 65629 practice).

Table 20: Given Data regarding the 6061-T6 Aluminum Buckle				
Parameter	Symbol	Value	Units	Reference
Plate width	W	1.00	in	Design geometry
Window width	w	0.50	in	Design geometry
Thickness	t	0.25	in	Design geometry
Edge distance (near edge)	s	0.30	in	Design geometry
Material	---	6061-T6 Aluminum	---	[1]
Yield strength	σ_y	40,000	psi	[1]
Allowable von Mises	$\sigma_{vm,allow}$	8,000	psi	Derived ($\sigma_y/5$)
SCF (rect. hole, filleted corners)	$K_t^{(R)}$	2.7	---	[4]
SCF (shear)	$K_t^{(S)}$	1.7	---	[4]

Nominal Stress Components (per unit force F)

- Net-section tension across ligament

$$\sigma_{nom} = \frac{F}{t(W-w)} = \frac{F}{0.25(0.50)} = \frac{F}{0.125} = 8 F \text{ (psi per lbf)}$$

- Shear-out along the near edge

$$\tau_{nom} = \frac{F}{2tw} = \frac{F}{2(0.25)(0.30)} = \frac{F}{0.15} = 6.6\bar{6} F \text{ (psi per lbf)}$$

Apply Stress Concentration Factors

$$K_t^{(R)} \sigma_{nom} = 2.7 \cdot 8 F = 21.6 F \text{ psi}, \quad K_t^{(S)} \tau_{nom} = 1.7 \cdot 6.6\bar{6} F = 11.33 F \text{ psi}.$$

$$\tau_t = \frac{T c}{J} = \frac{40(0.1875)}{1.94 \times 10^{-3}} = 3,866 \text{ psi}$$

- Axial Stress

$$\sigma_a = \frac{N}{A} = \frac{50}{0.11045} = 453 \text{ psi}$$

Combined von Mises Stress

The total stress in the pin under combined loading is given by the von Mises relation:

$$\sigma_{vm} = \sqrt{(\sigma_a + \sigma_b)^2 + 3(\tau_s^2 + \tau_t^2)}$$

Substituting all components:

$$\sigma_{vm} = \sqrt{(453 + 24.17V)^2 + 3[(9.05V)^2 + (3866)^2]}$$

Solving for Allowable Force

Set $\sigma_{vm} = \sigma_{vm,allow} = 8,000 \text{ psi}$:

$$\sqrt{(453 + 24.17V)^2 + 3[(9.05V)^2 + 3866^2]} = 8000$$

Solving for V :

$$V_{allow} = 137 \text{ lbf (single shear)}$$

Combined von Mises Stress

$$\sigma_{vm} = \sqrt{(K_t^{(R)} \sigma_{nom})^2 + 3(K_t^{(S)} \tau_{nom})^2}$$

Substitute:

$$\sigma_{vm} = \sqrt{(21.6F)^2 + 3(11.33F)^2}$$

Solve for Allowable Force

Set $\sigma_{vm} = \sigma_{vm,allow} = 8,000 \text{ psi}$:

$$(21.6F)^2 + 3(11.33F)^2 = 8000^2 \Rightarrow F = \frac{8000}{\sqrt{21.6^2 + 3(11.33)^2}} = \frac{8000}{\sqrt{466.56 + 365.33}} = \frac{8000}{29.19}$$

$$F_{allow} = 274 \text{ lb/1}$$

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FUTURE WORK

- Add alignment guides or tapered entry features for easier docking
- Perform material testing
- Perform functionality testing
- Conduct finite element analysis
- Perform environmental and durability testing
- Develop additional design iterations to identify further improvement opportunities

CONCLUSIONS

- The PCTD meets its main goal of enabling efficient and secure tool handling during EVA operations.
- Testing and analysis confirm the durability and stability of the design under expected space forces.
- The passive capture mechanism offers a significant improvement in ergonomics and time efficiency.
- The system enhances astronaut safety and productivity by minimizing effort and tool loss risks.
- Future work will focus on prototype testing and integration into EVA simulations for final validation.

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REFERENCES

